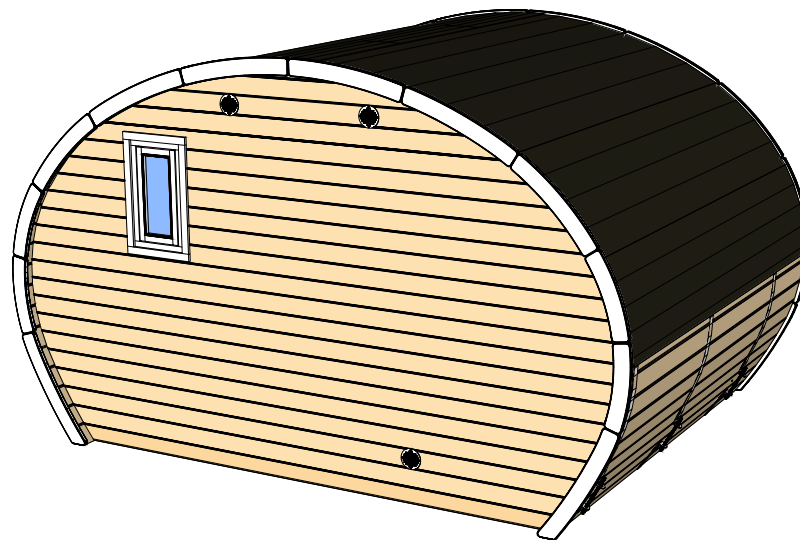
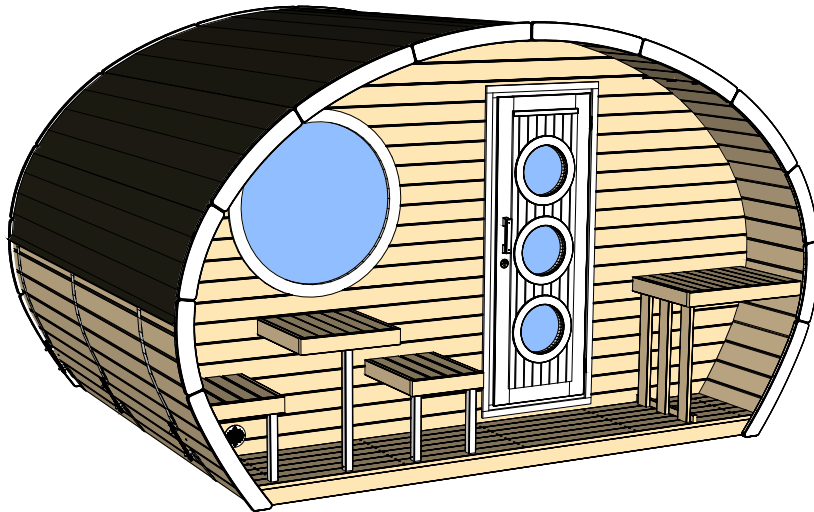
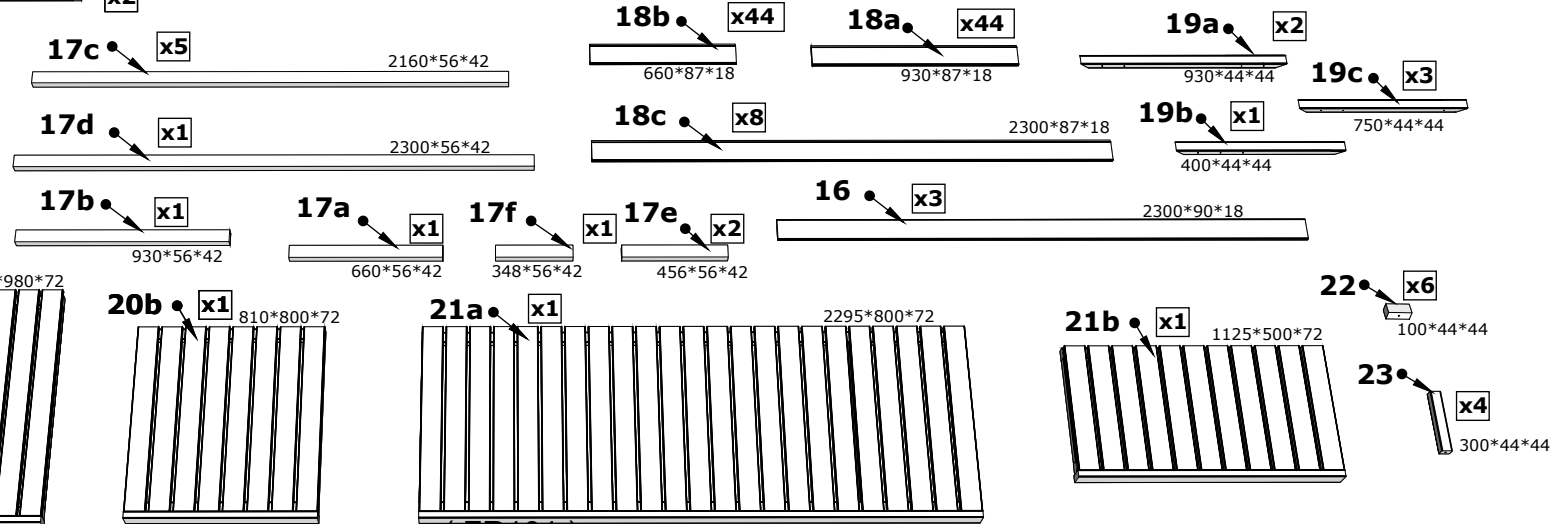
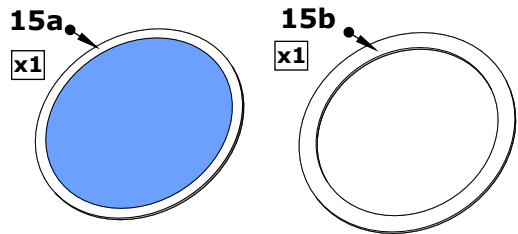
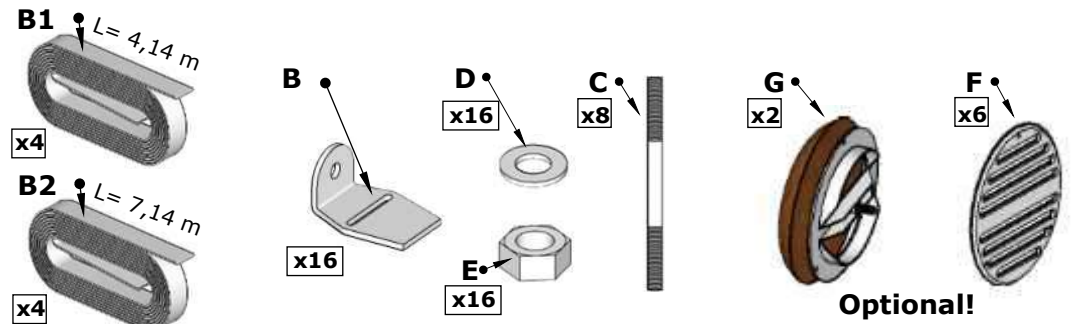
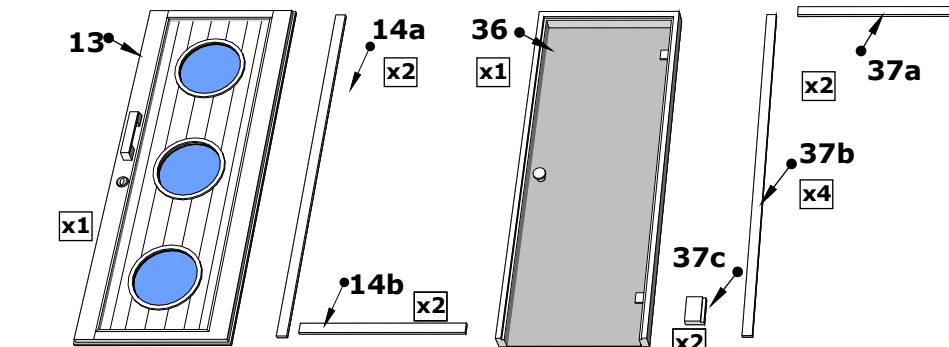
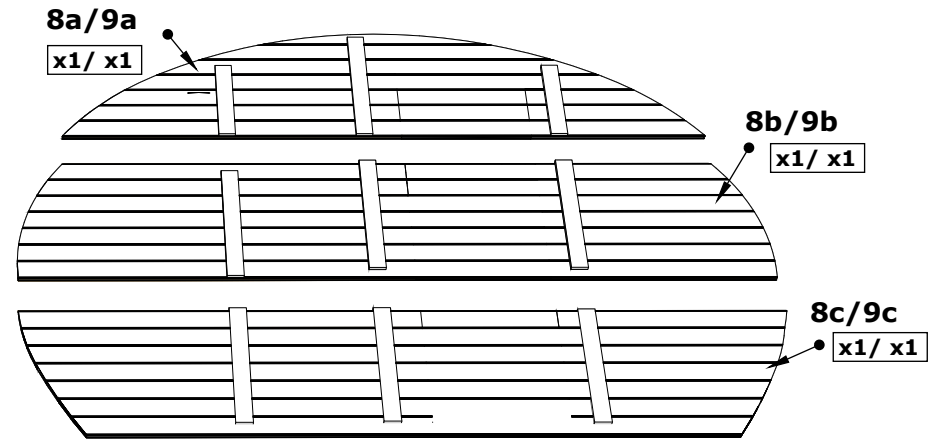
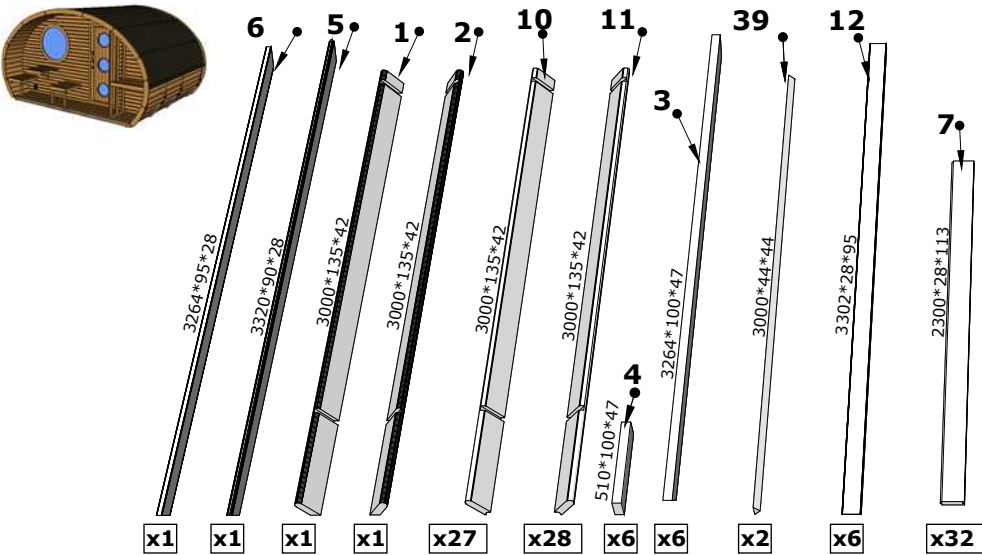


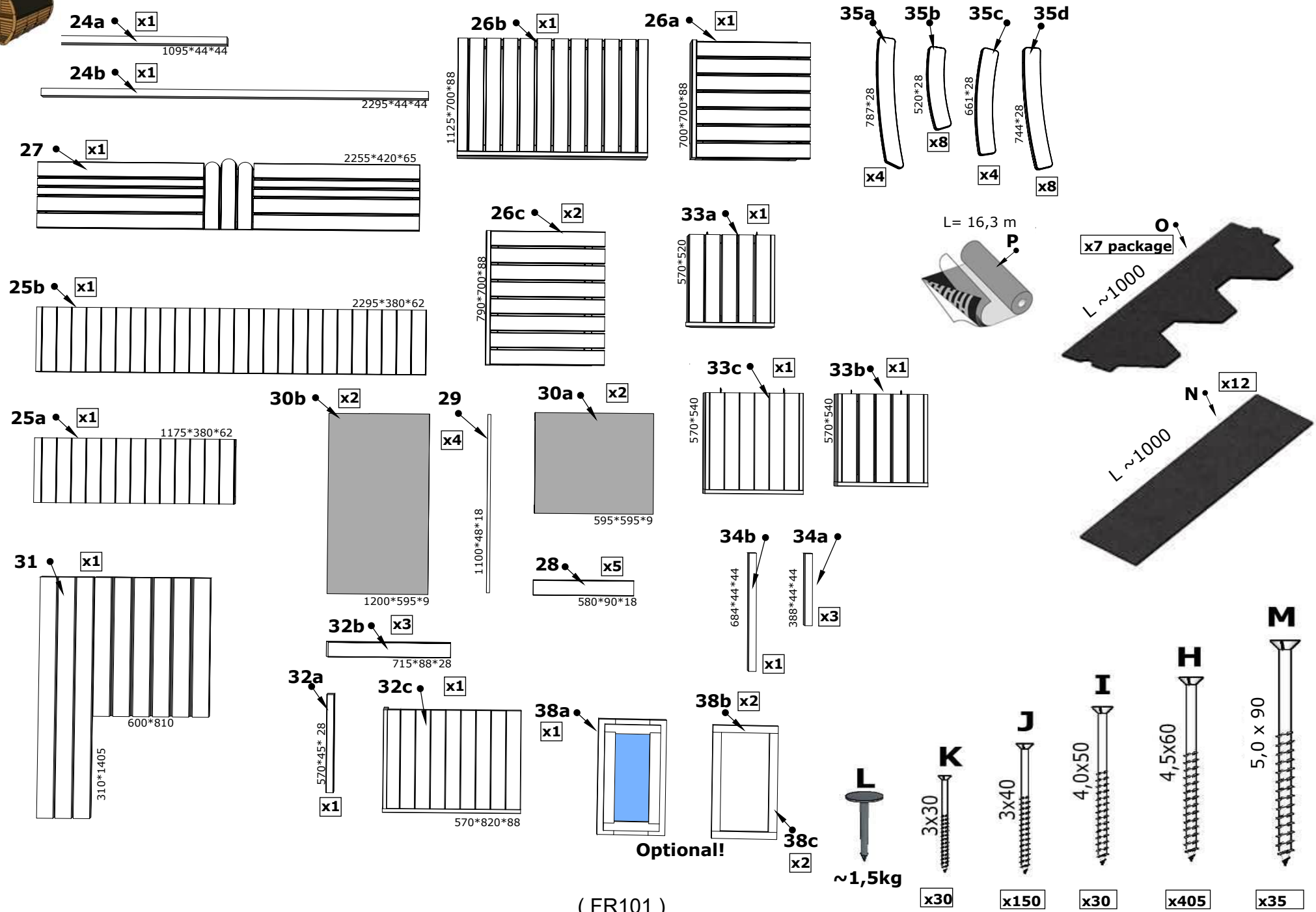
FRODO 300



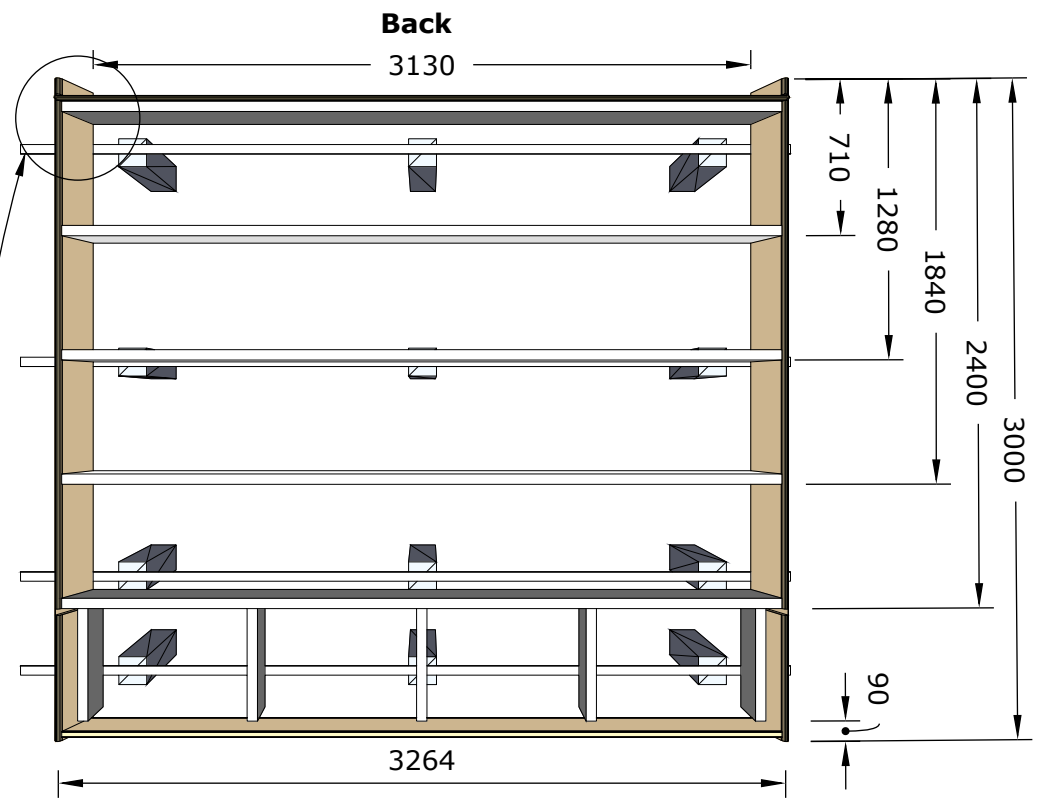
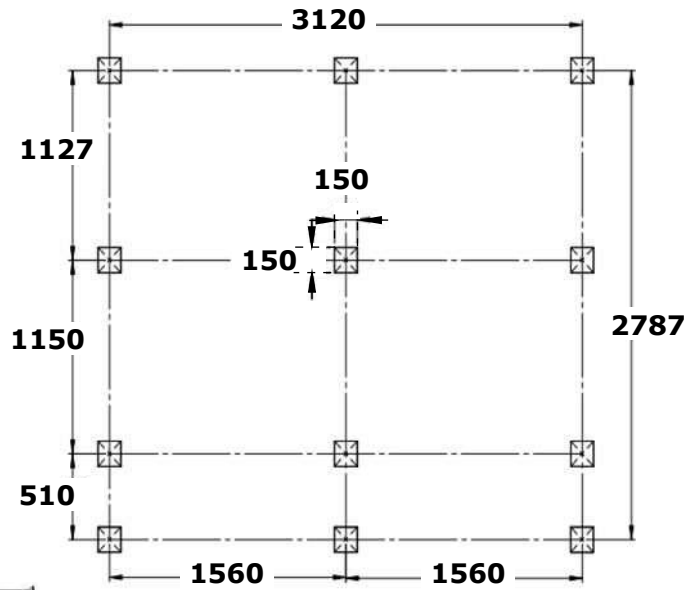
FRODO 300 Details list nr.1



FRODO 300 Details list nr.2



FRODO 300



10 x M

1x DET 1

6x DET 3

1x DET 6

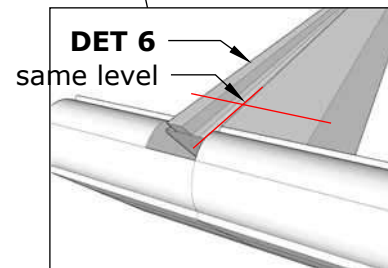
5x DET 4

1x DET 5

1x DET 2

4x DET B1

Important!
Place the DET B1
on the foundation
in the right place
before assembling the sauna!

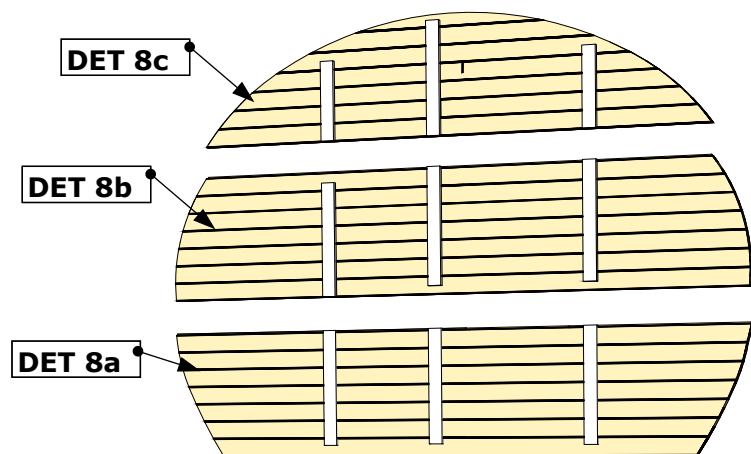


Front

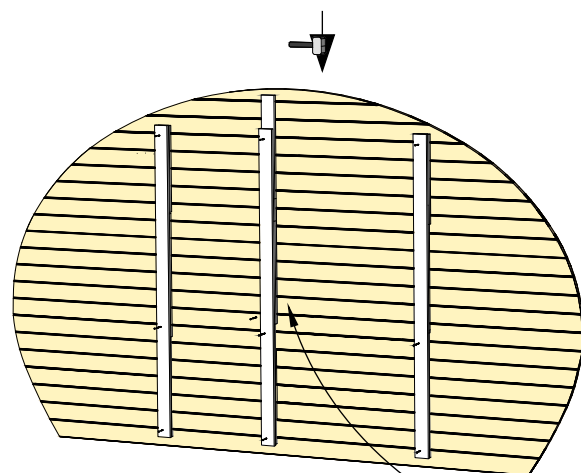
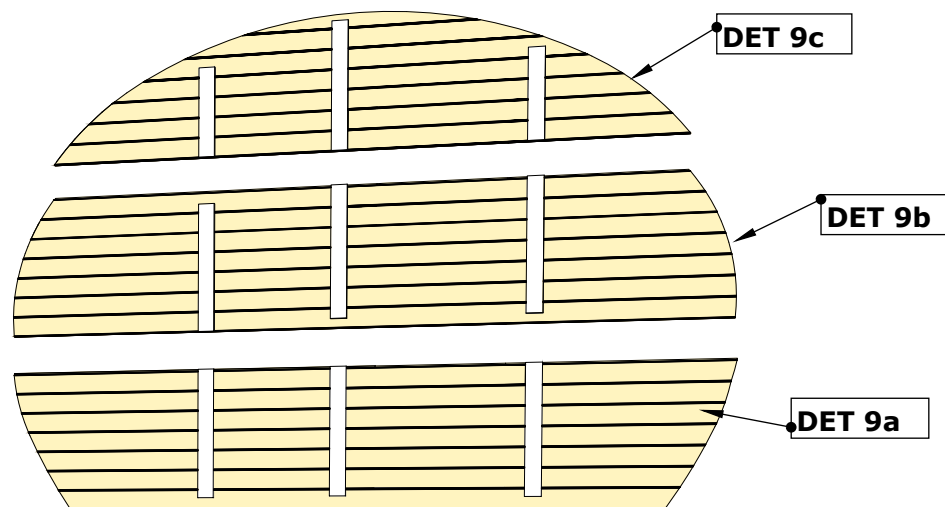
96 x H

32x DET 7

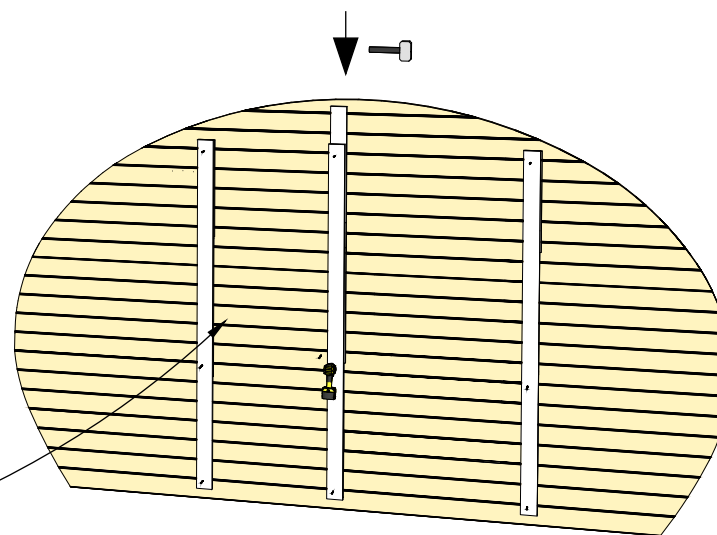
1.



I



II



12 x I

NB! Cut a few boards from the base to temporarily support and secure the walls!!

2.

(FR101)



Wall and floor
midpoint

mm=mm

NB! Cut some boards from
pallet, to support and fix walls if necessary!

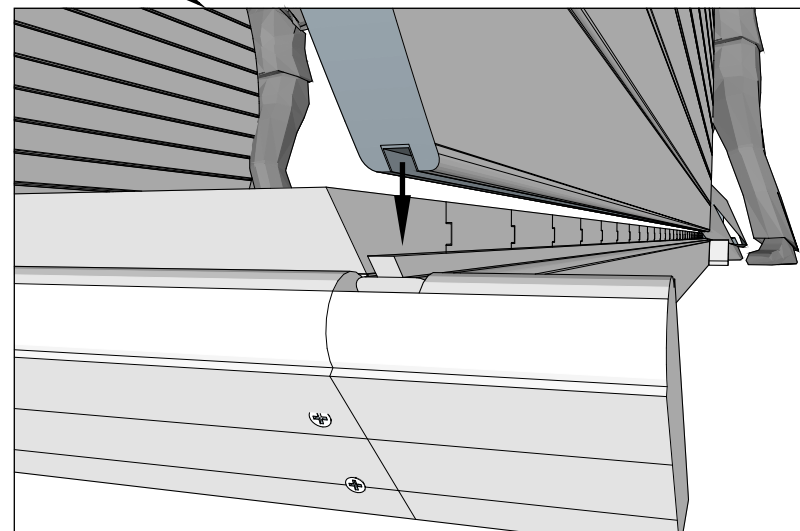
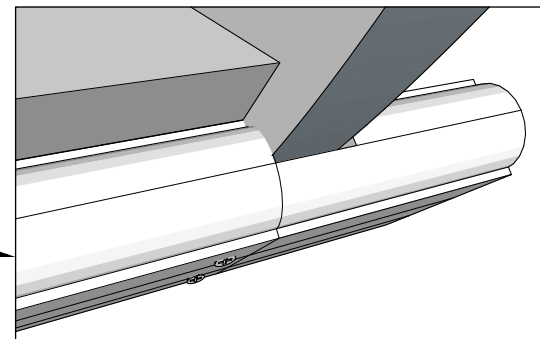
DET 9a/9b/9C

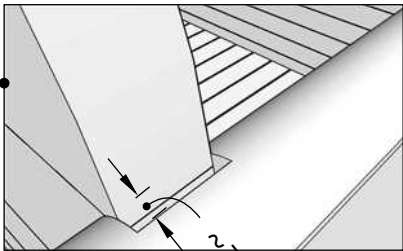
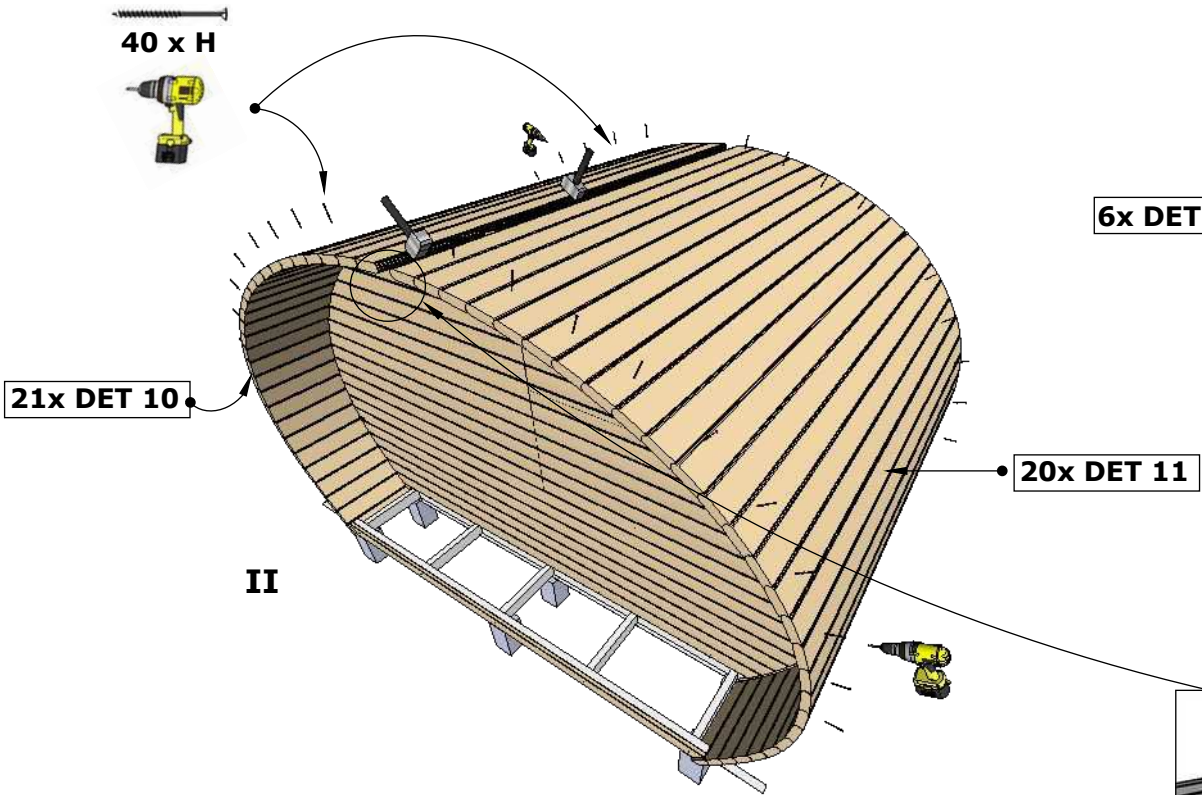
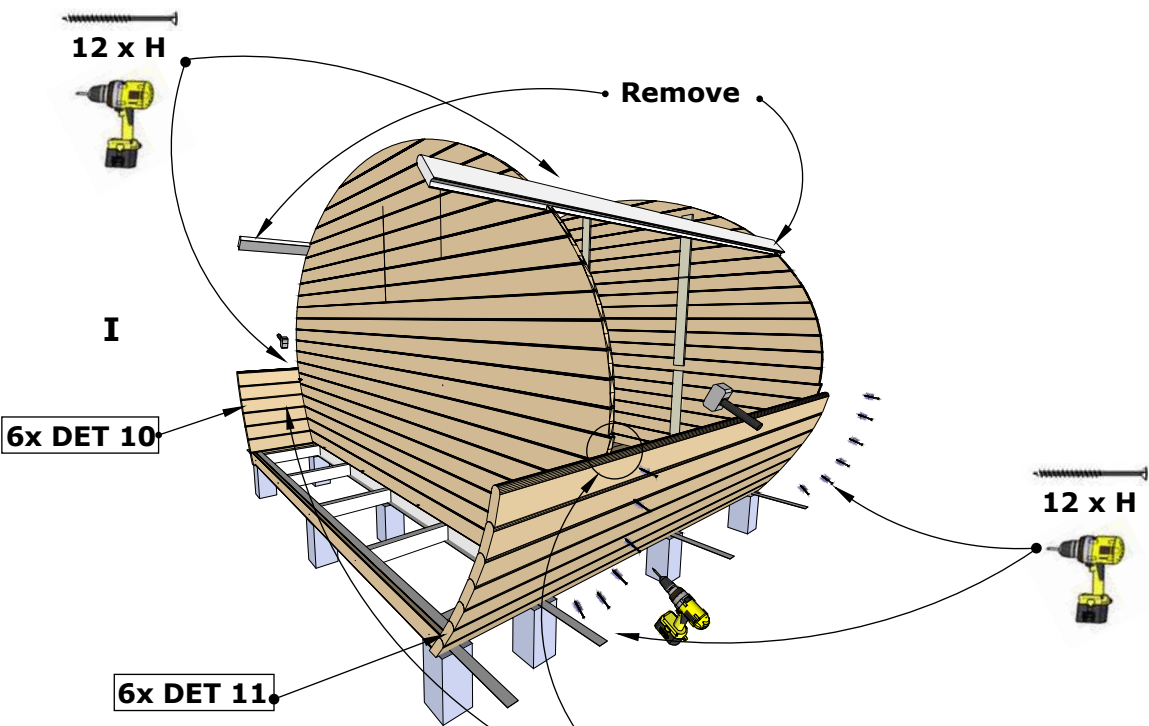
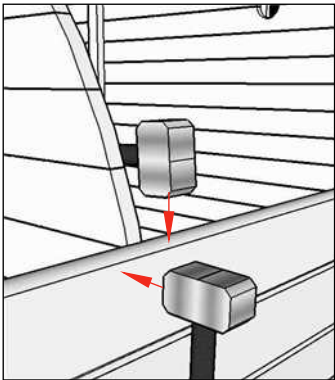
DET 8a/8b/8C

Use DET 10/ DET 11
temporarily if necessary

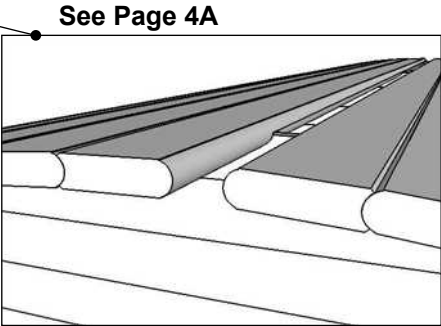


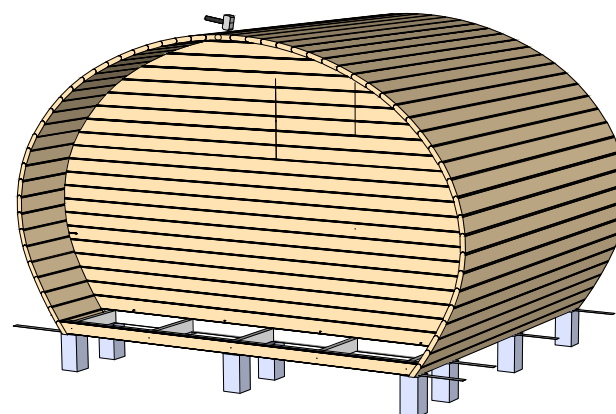
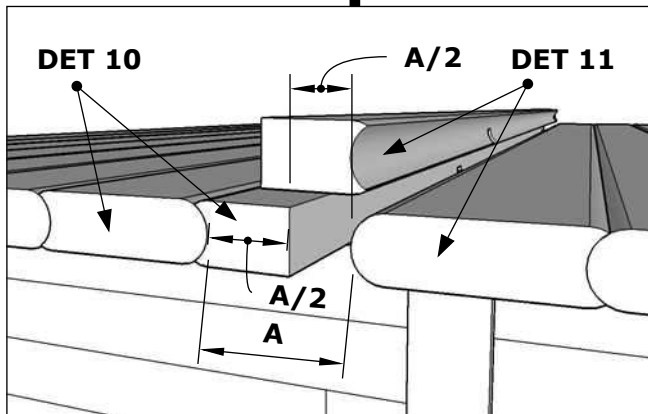
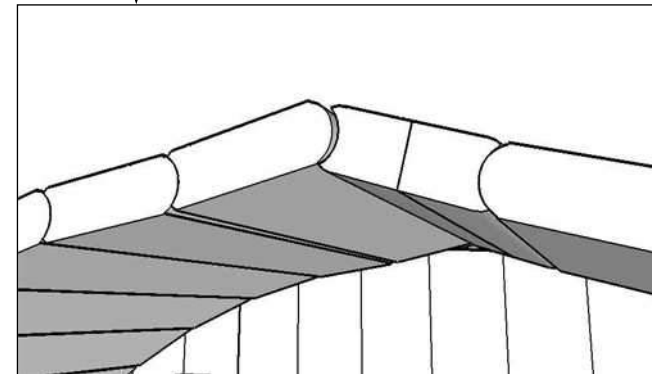
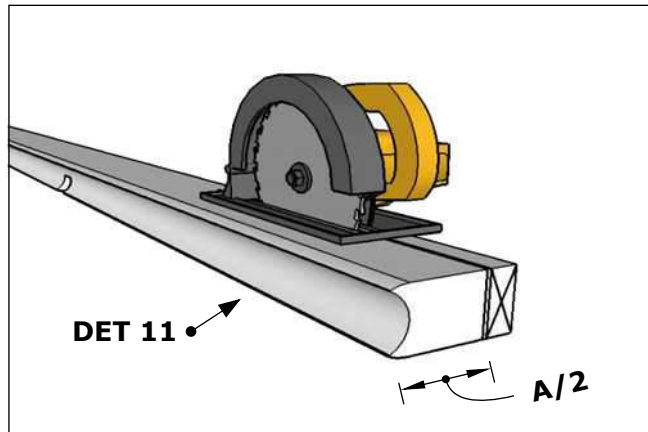
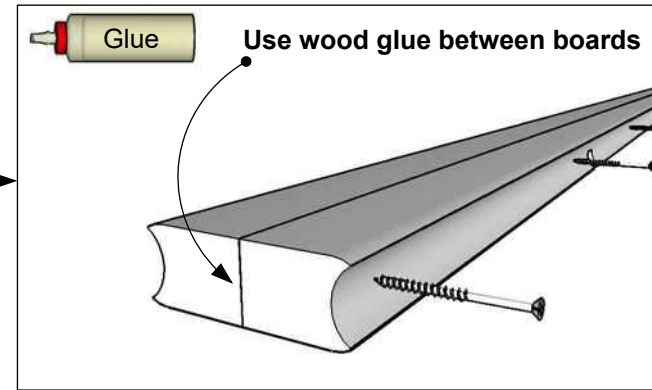
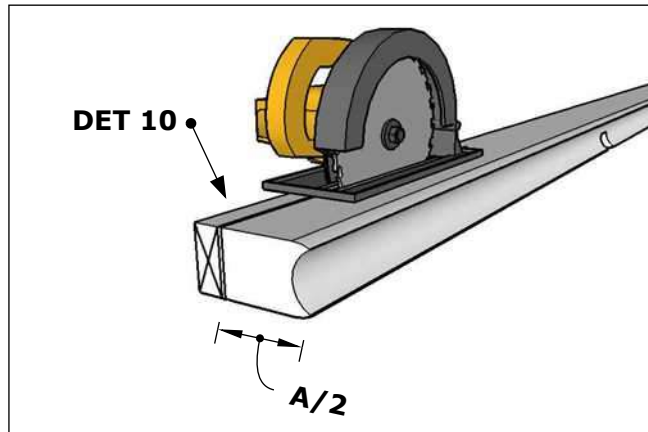
4 x H





NB! Don` t leave space,
if using thermal wood!!!

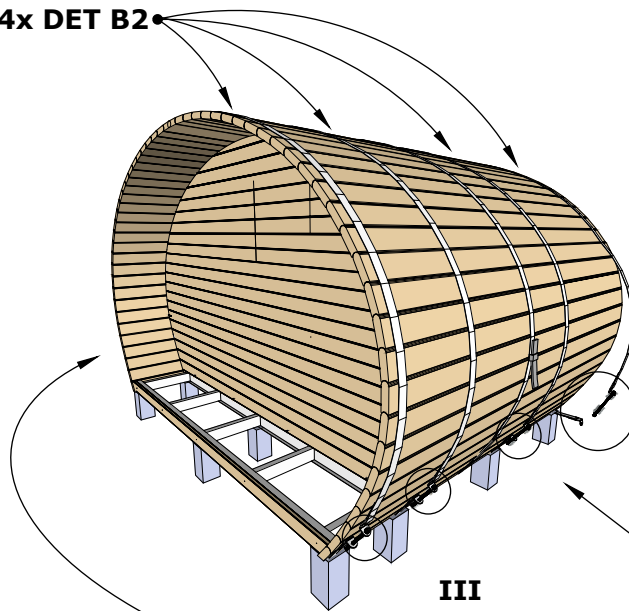




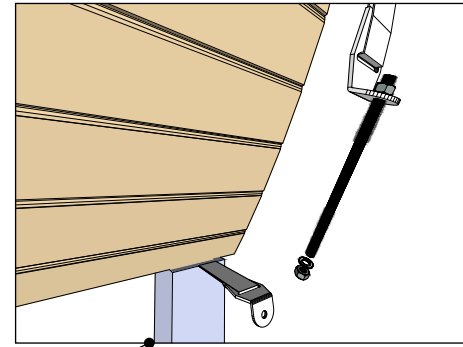


8x DET C
16x DET D
16x DET E

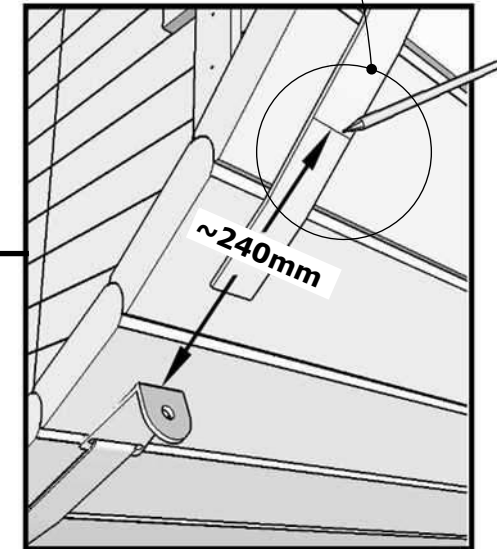
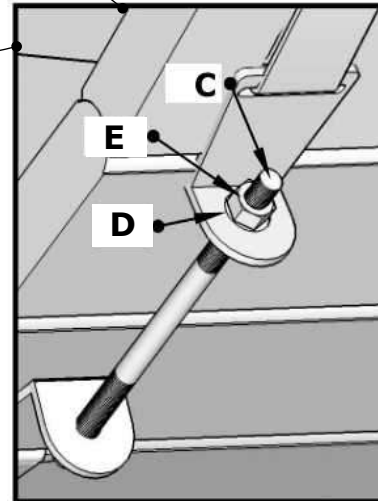
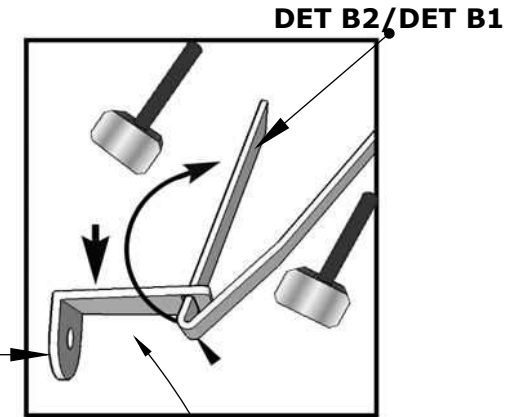
4x DET B2



III

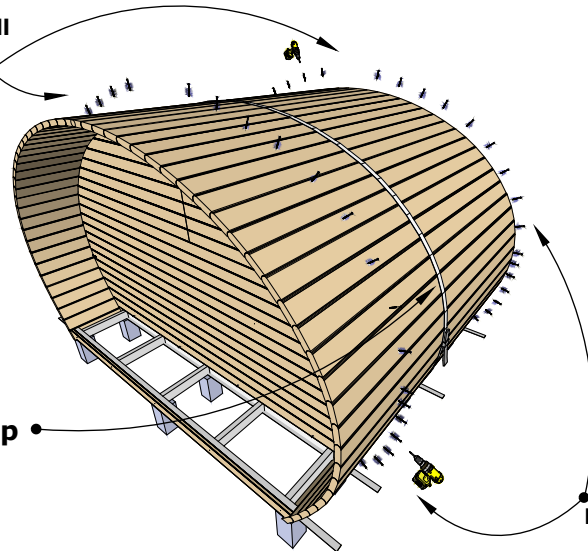


16x DET B



II
Remove all
screws

I
Use strap



Remove all screws
and use them
on further
sauna installation

NB! Don't remove screws
if using thermal wood!



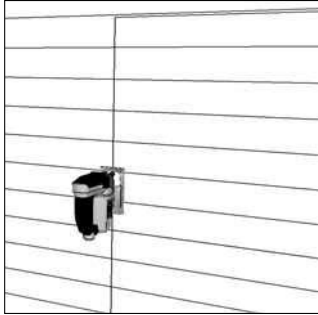
During assembly and retightening
the threaded rods, use oil
(Würth HPS 1400 or similar)
to avoid "cold welding" and it is
also easier tightening.

FRODO 300

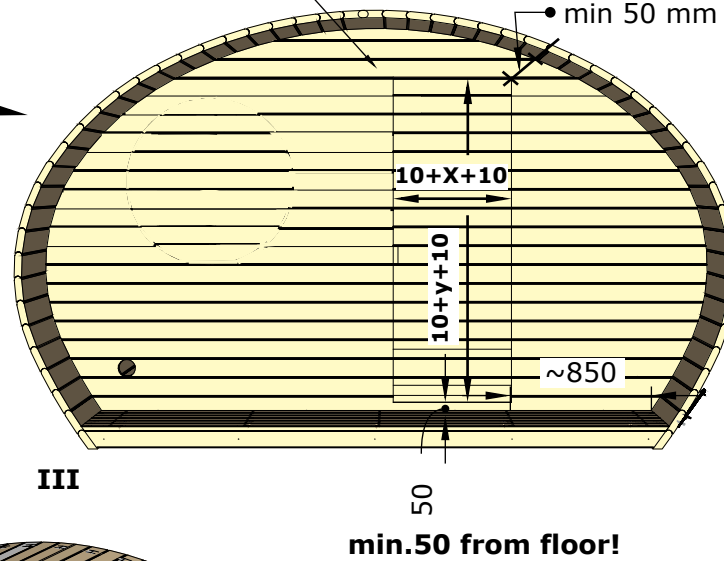
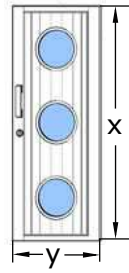


Use waterlevel for installation.
Place door from inside.

Measure the door and add
10 mm to each side!
Mark openings and cut out.



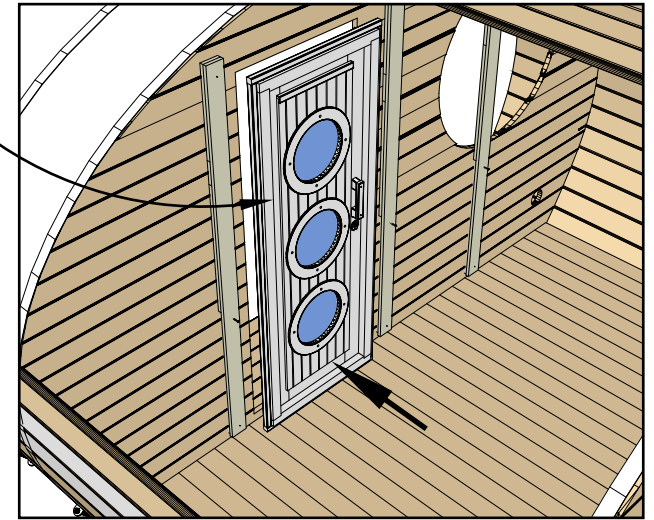
II



III

Place doors
from inside.

DET 13



IV

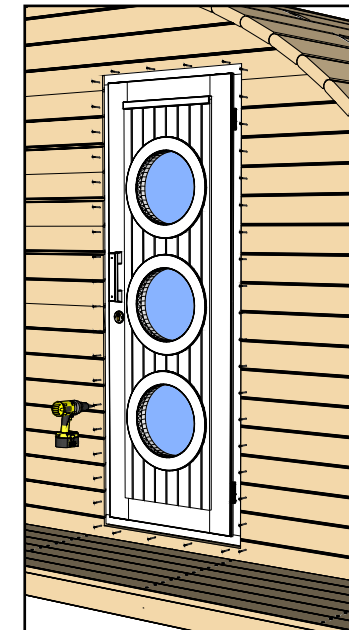
18 x J



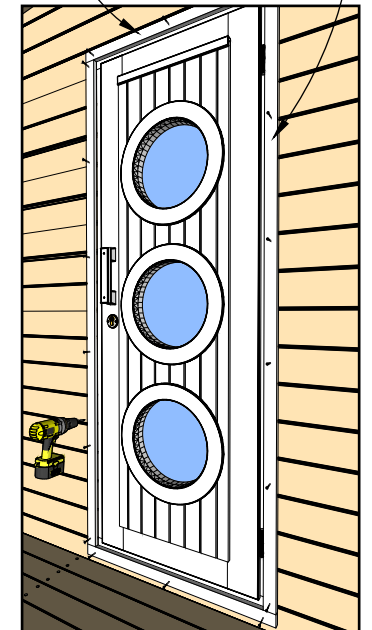
2x DET 14b

2x DET 14a

NB! Vertically fix screw
in every board.



V



VI

42 x J

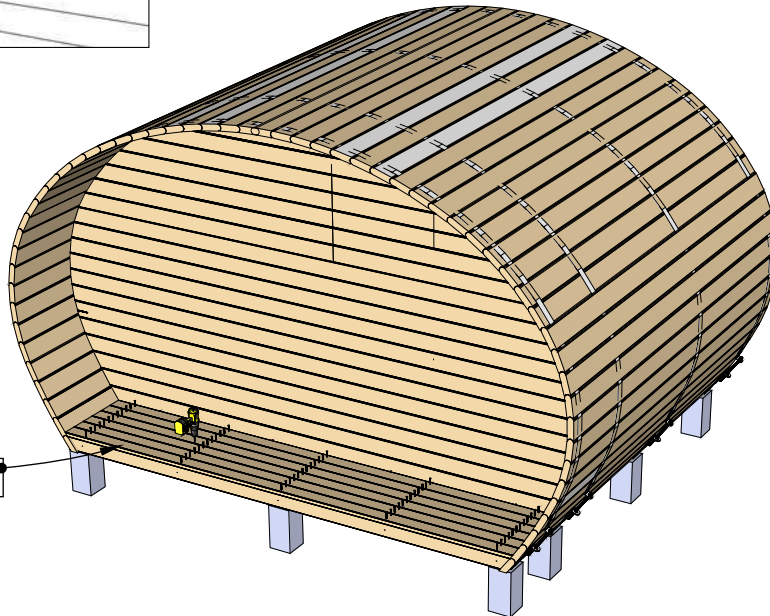


28 x H



6x DET 12

I



6.

(FR101)

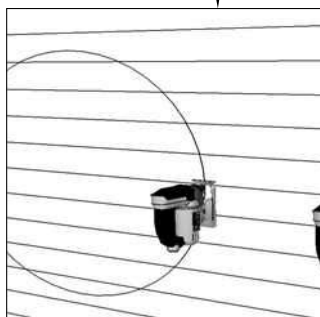
FRODO 300



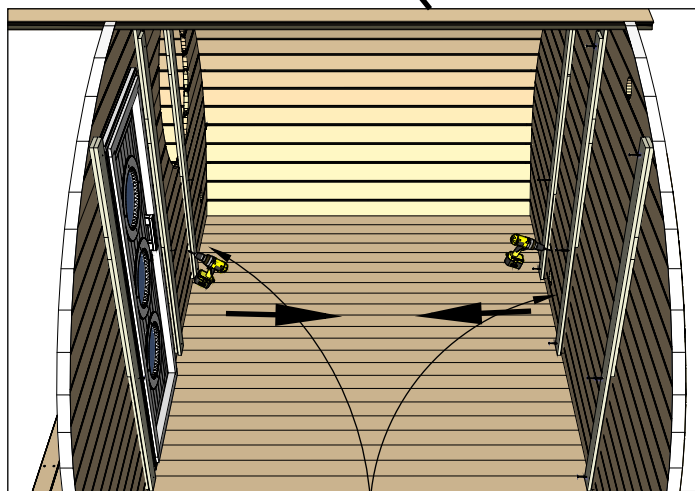
Use waterlevel for installation.
Place window from outside.



Measure the window and
add 10 mm around!
Mark openings and cut out.

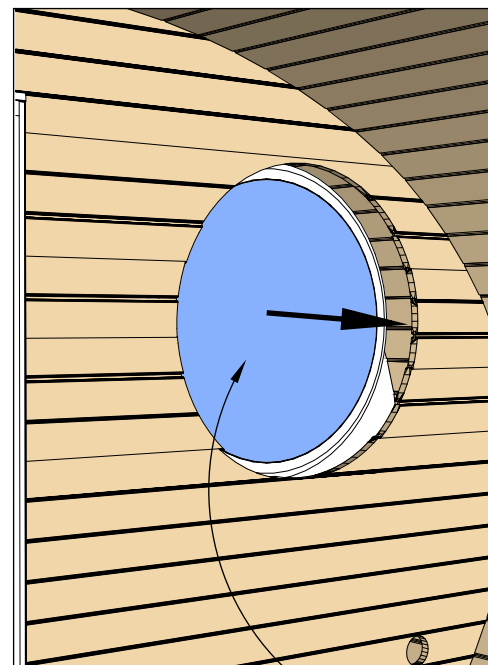
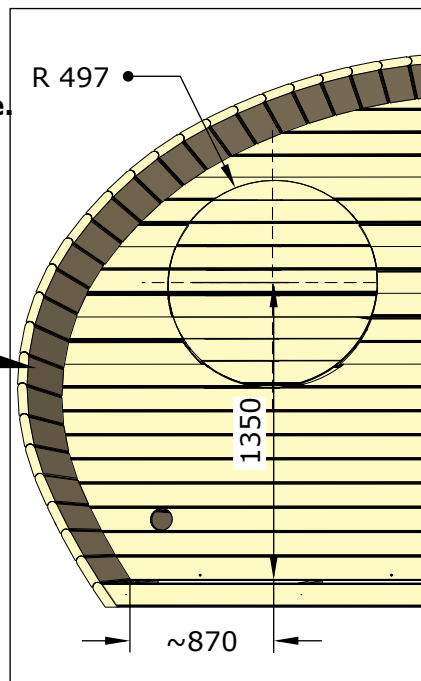


II



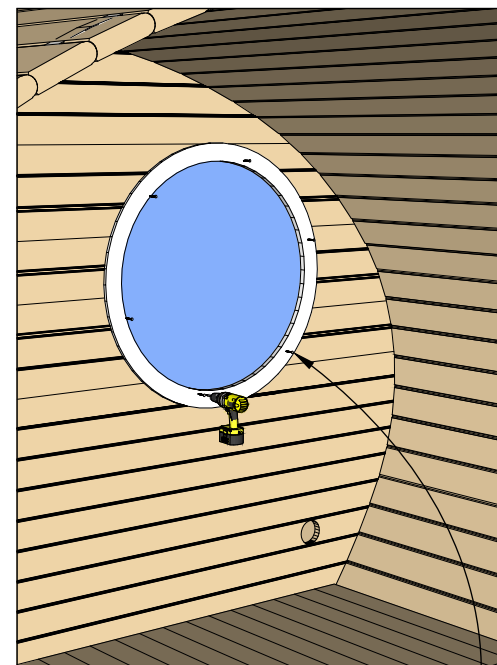
I

Remove all brackets



III

1x DET 15a



IV

1x DET 15b

6 x I

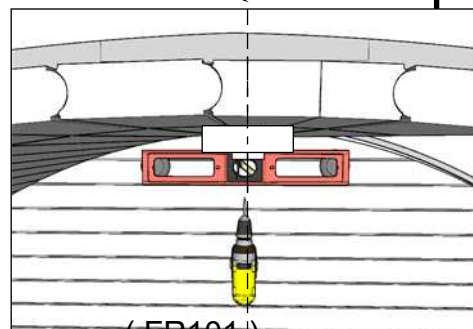


5 x I



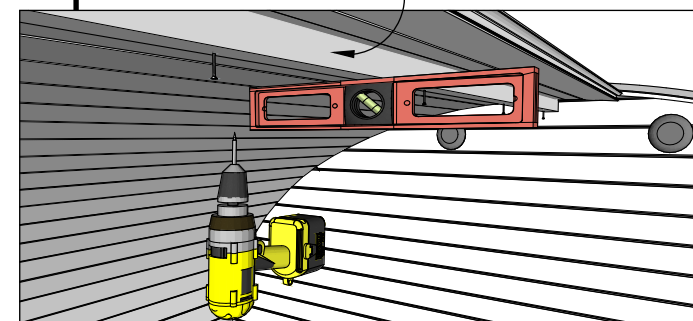
1x DET 16

Sauna
midpoint

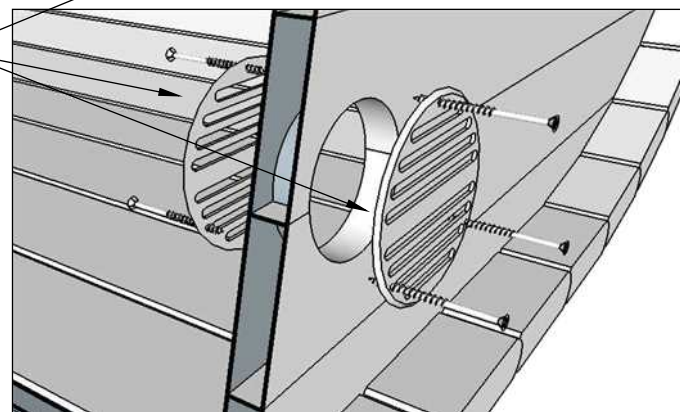
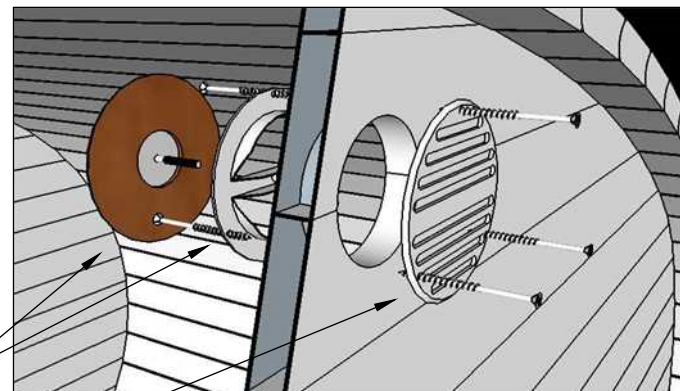
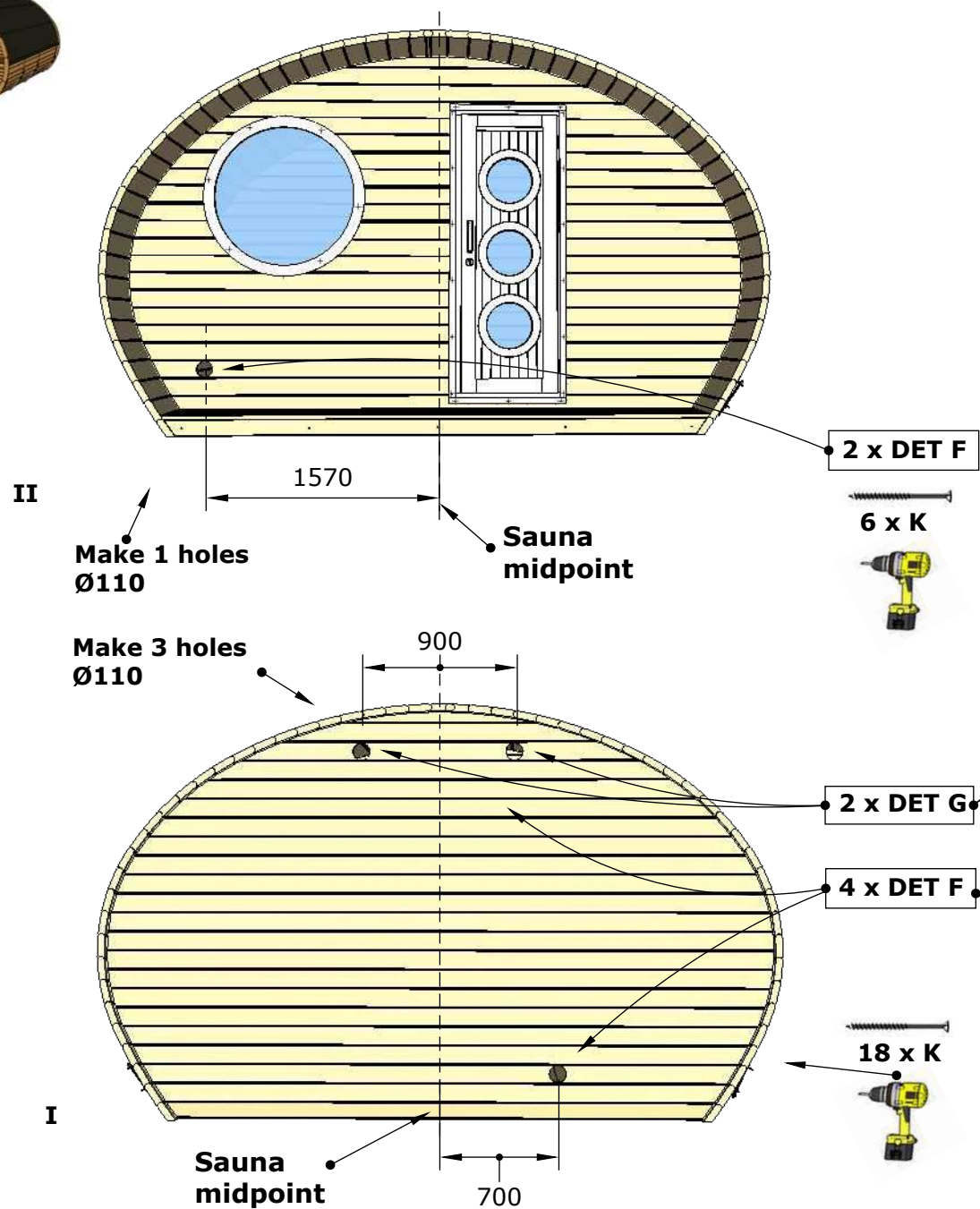


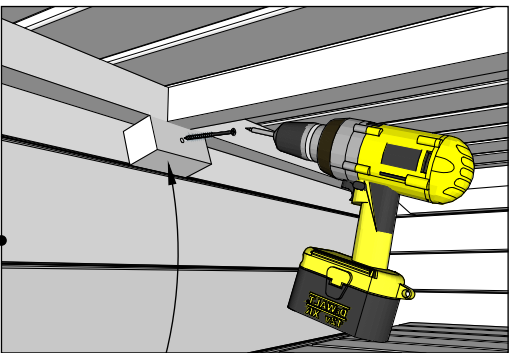
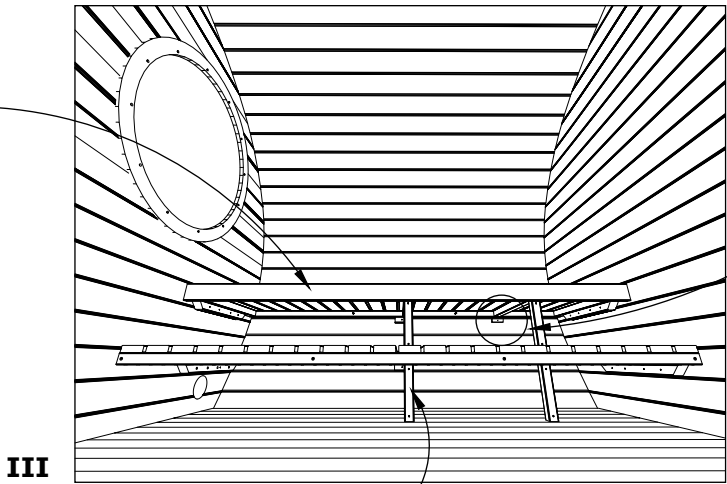
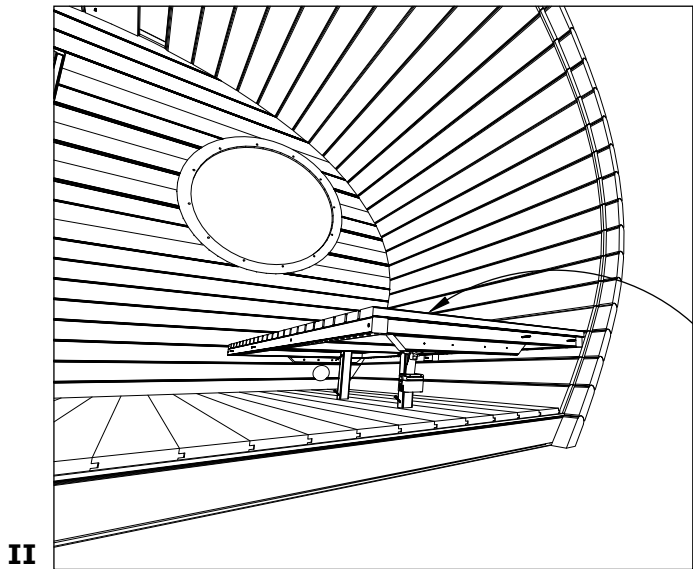
V

(FR101)



7.

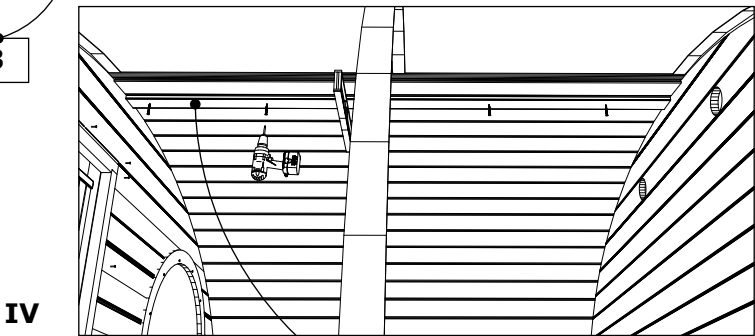




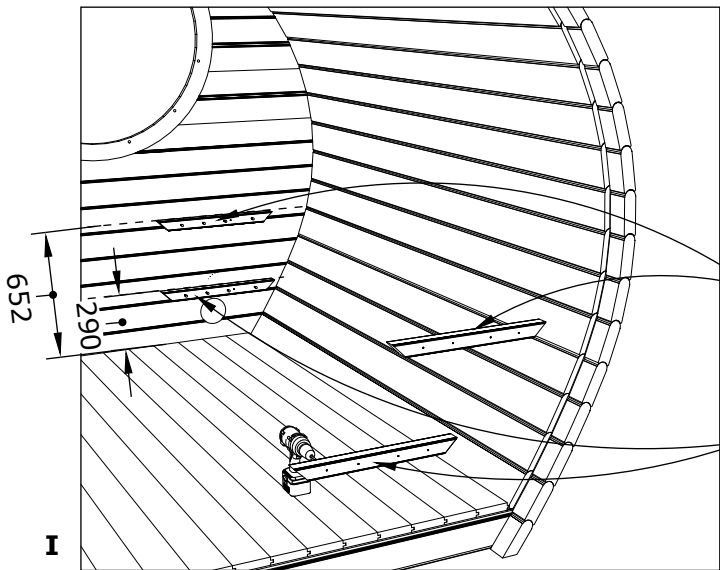
12 x H



30 x H



IV



16 x H



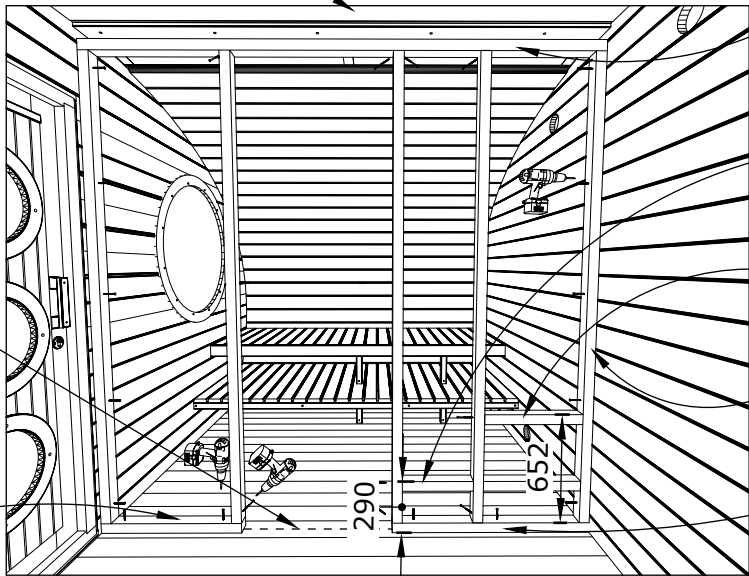
2 x DET 19c

sauna midpoint

2 x DET 19a

DET 17a

I V
(FR101)



1 x DET 17d

IV

1 x DET 17f

V

2 x DET 17e

IV

5 x DET 17c

III

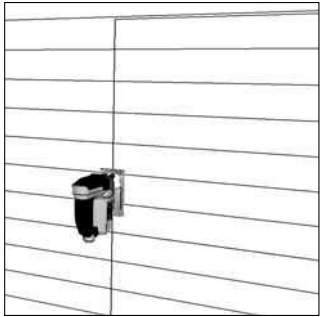
DET 17b

II

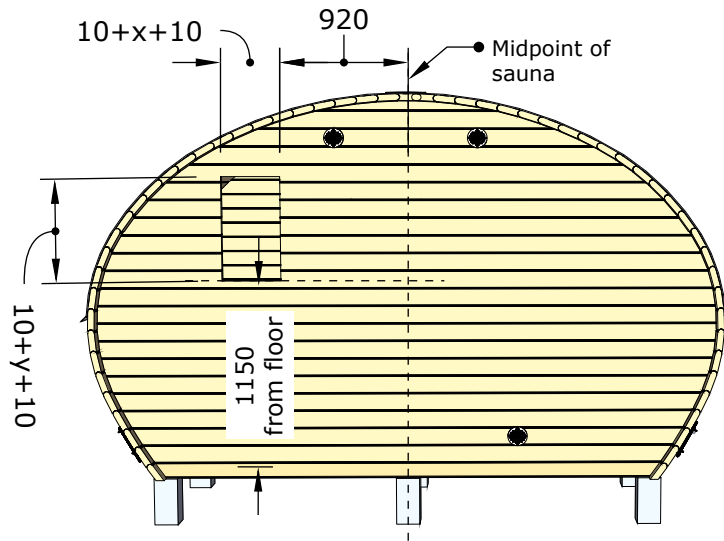
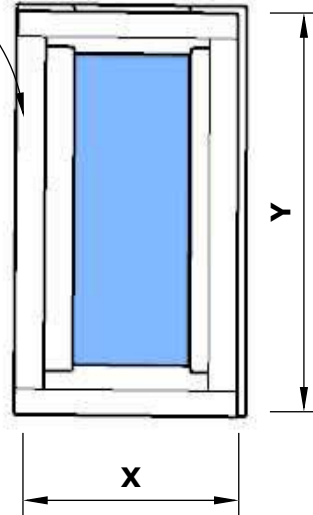
FRODO 300



Measure the window and
add 10 mm to each side!
Mark openings and cut out.



DET 38a



10.

**NB! Vertically fix screws
in every board.**



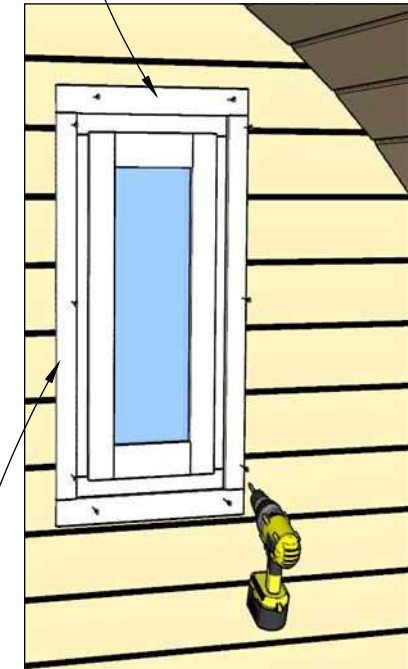
20 x J



20 x J



2xDET 38b



2xDET 38c

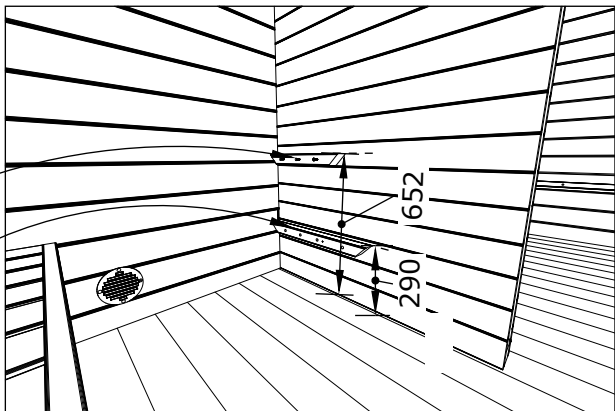
(FR101)



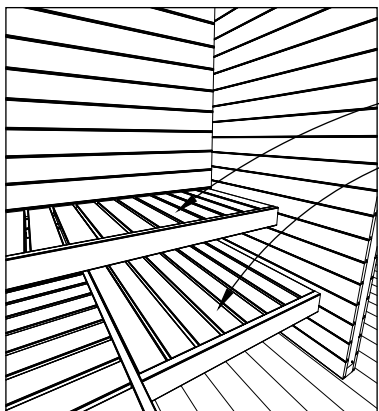
1 x DET 19b

1 x DET 19c

8 x H



III



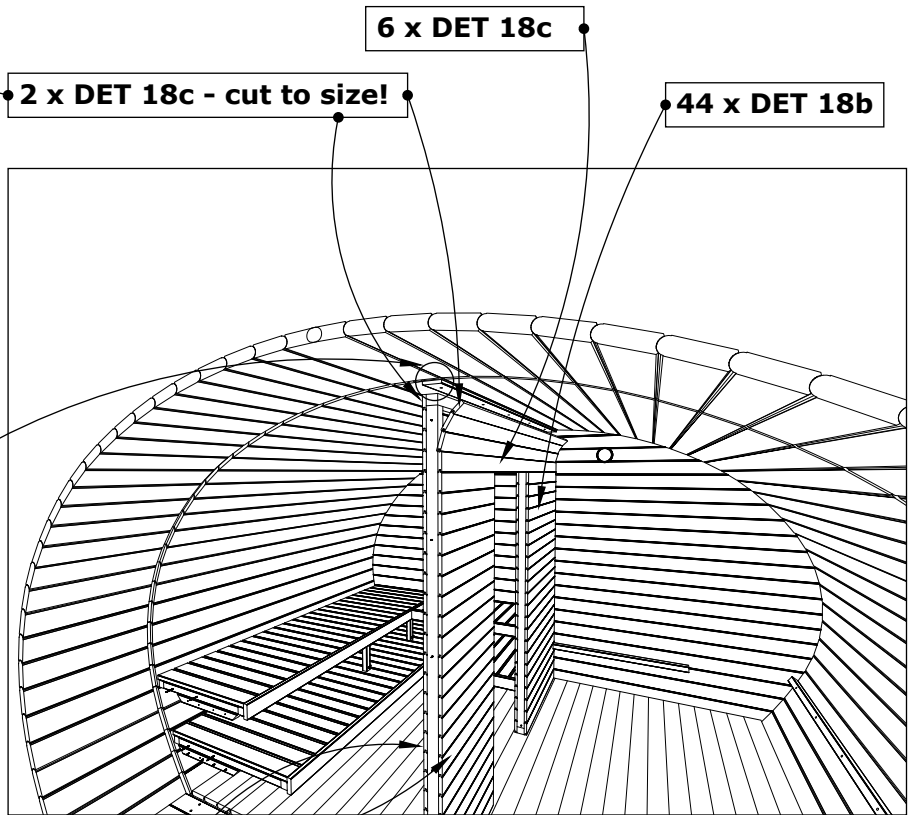
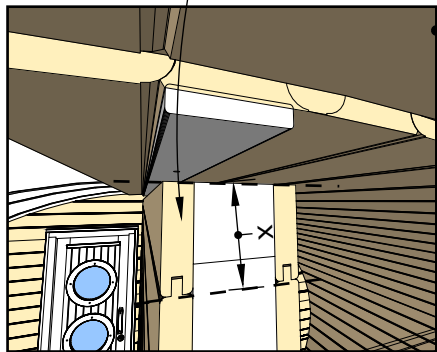
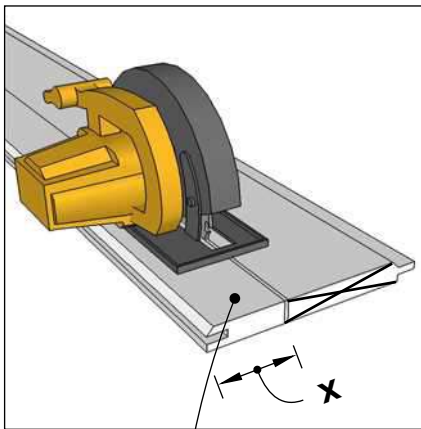
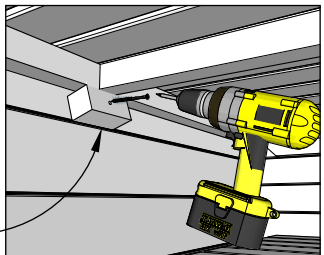
IV

DET 21b

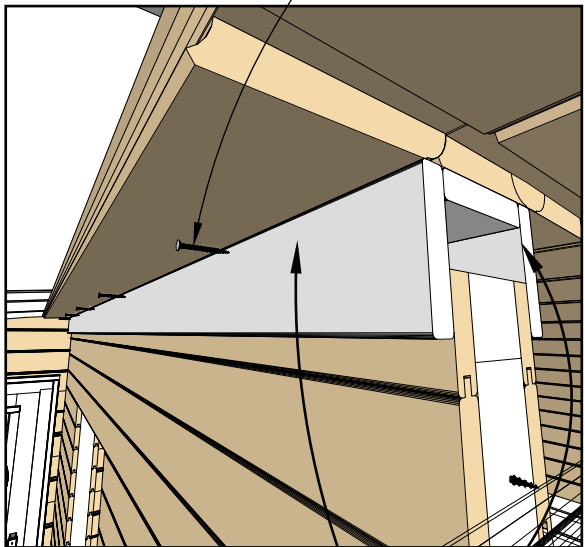
DET 20b

2xDET 22

10 x H



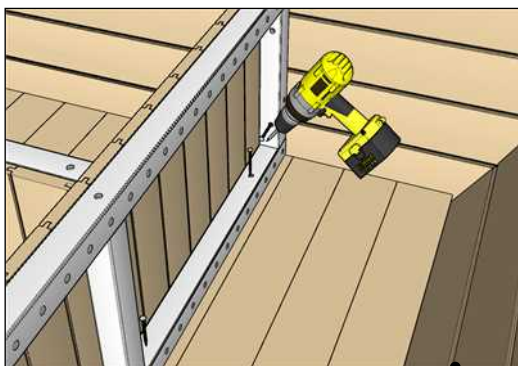
I



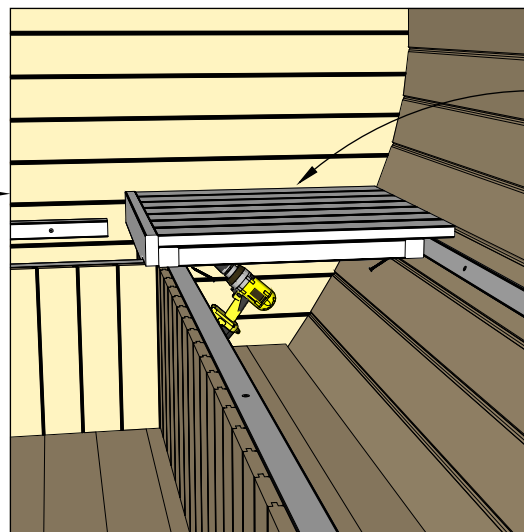
II

2 x DET 16

FRODO 300



II



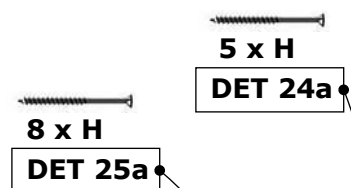
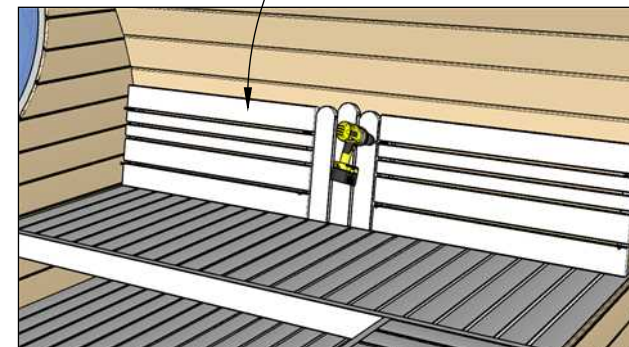
III



8 x H
DET 26a



8 x H
DET 27



5 x H
DET 24a



8 x H
DET 25a

422

422



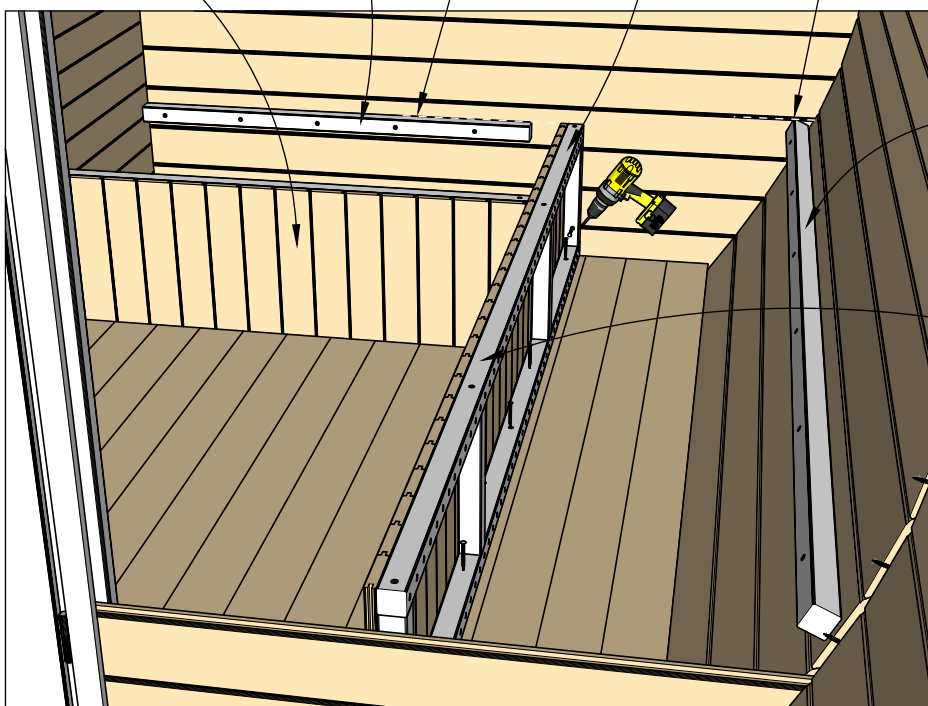
6 x H
DET 24b



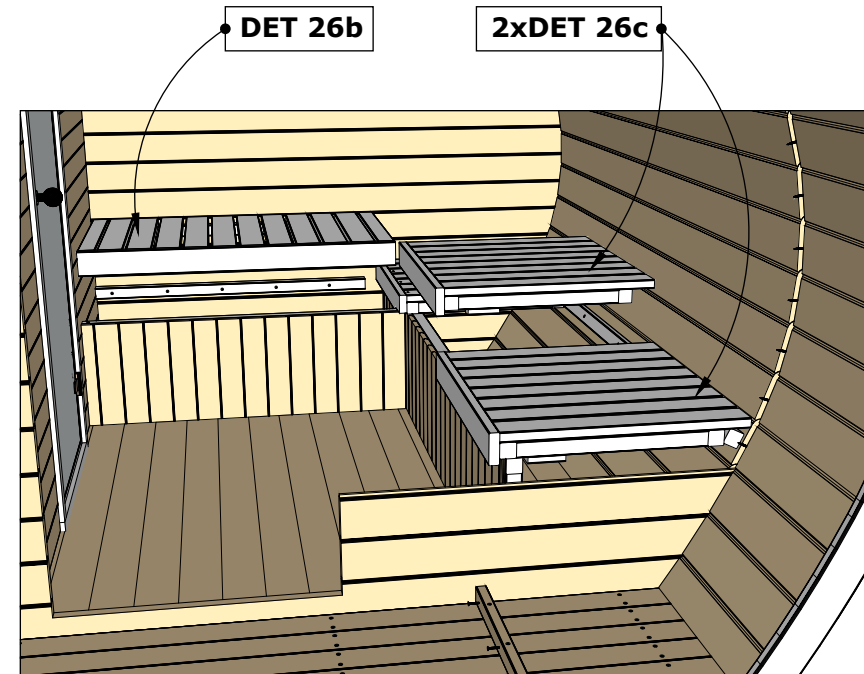
DET 25b



10 x H



I



IV



DET 26b



2xDET 26c

FRODO 300

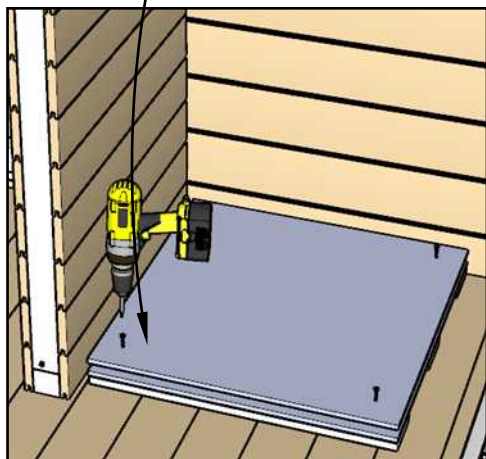


2xDET 30a

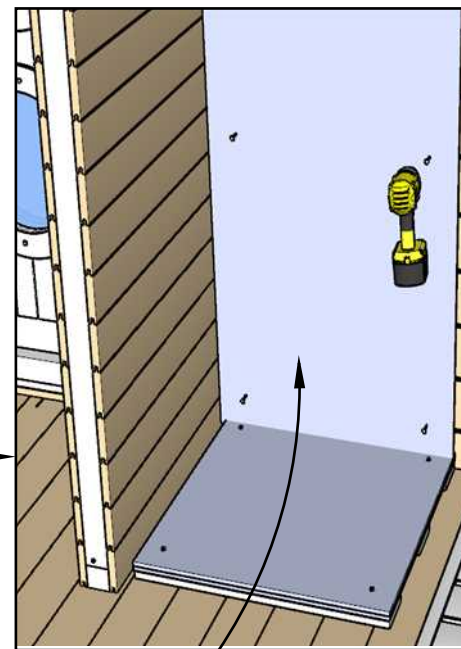
4 x J

2x DET 29

4 x J

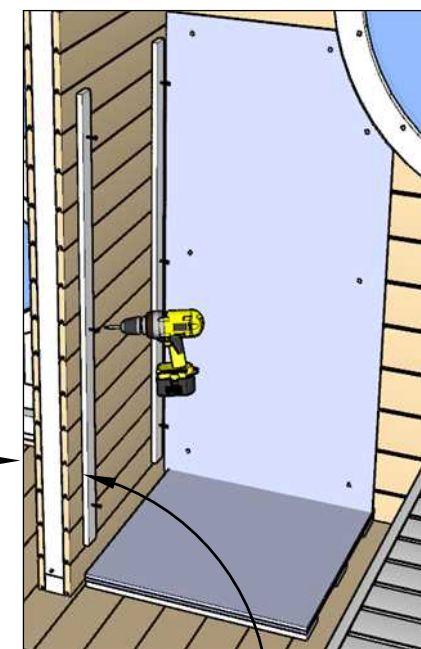


II



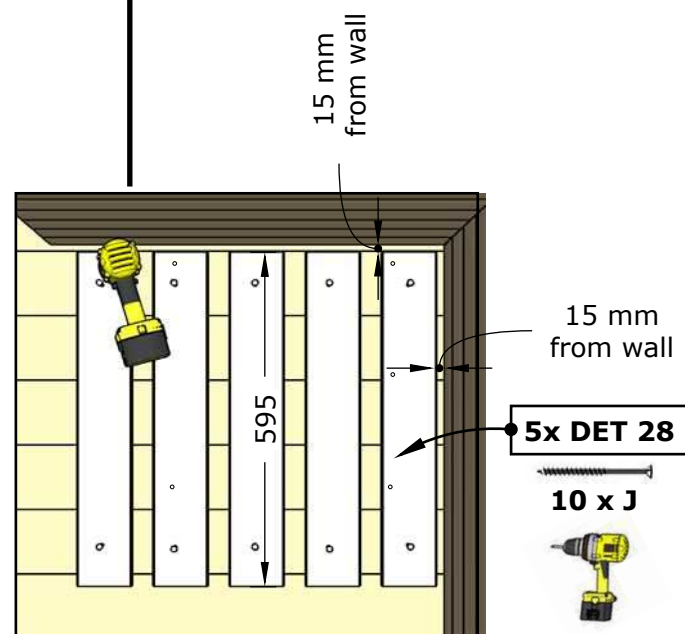
DET 30b

7 x J

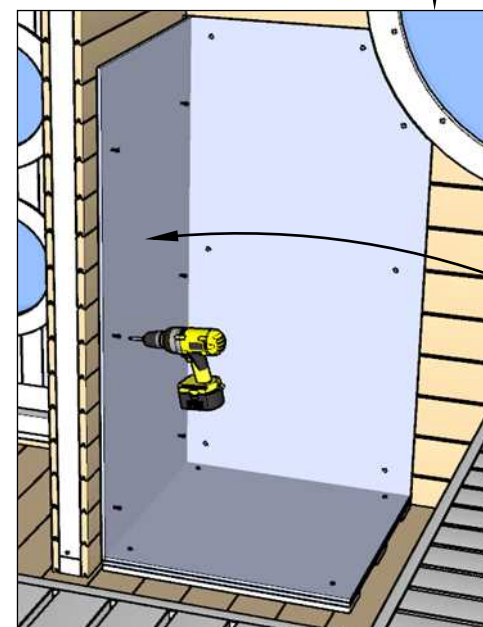


2x DET 29

4 x J



I



DET 30b

6 x J

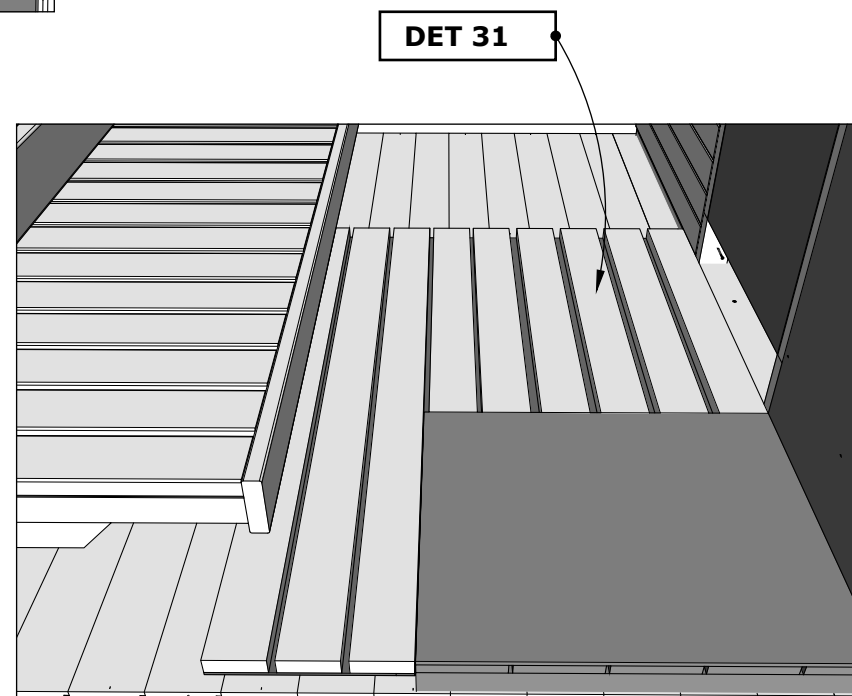
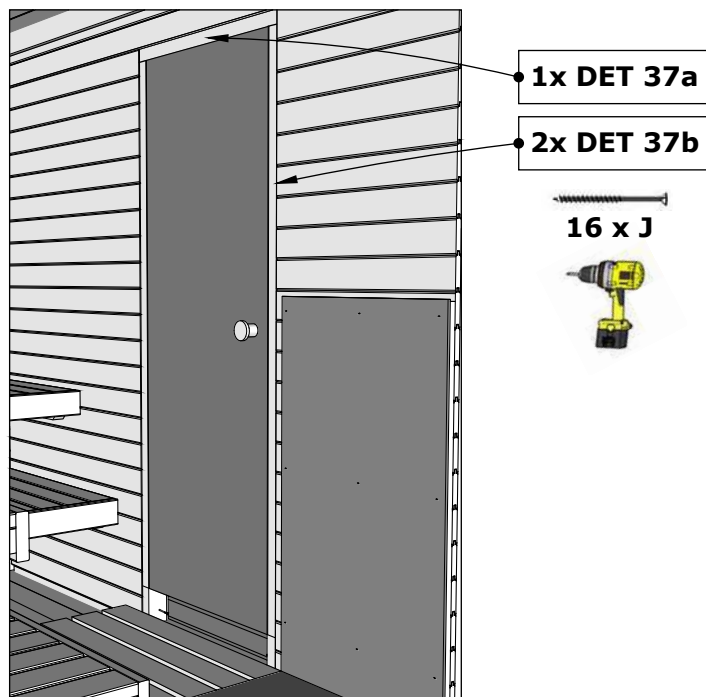
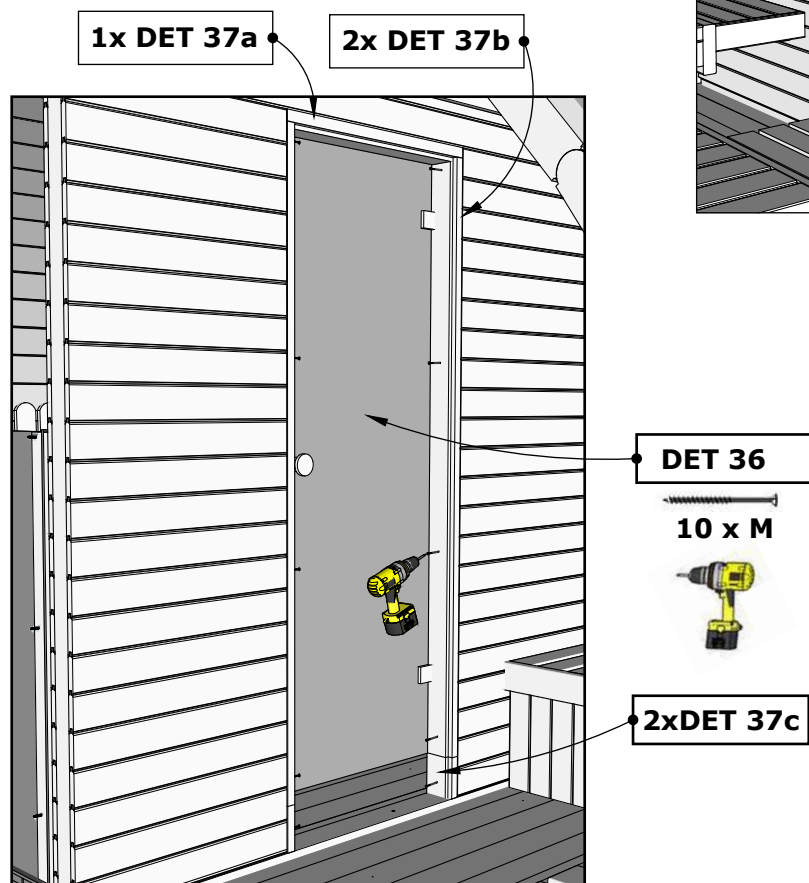
13.

(FR101)

FRODO 300

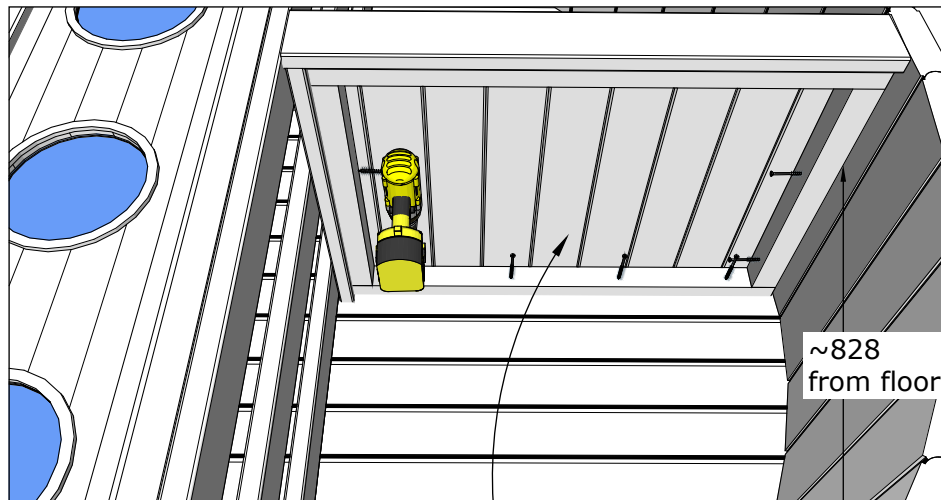


Use waterlevel

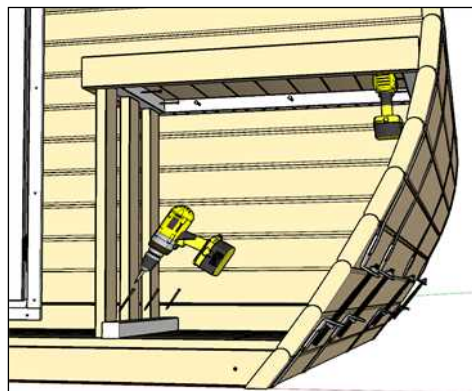
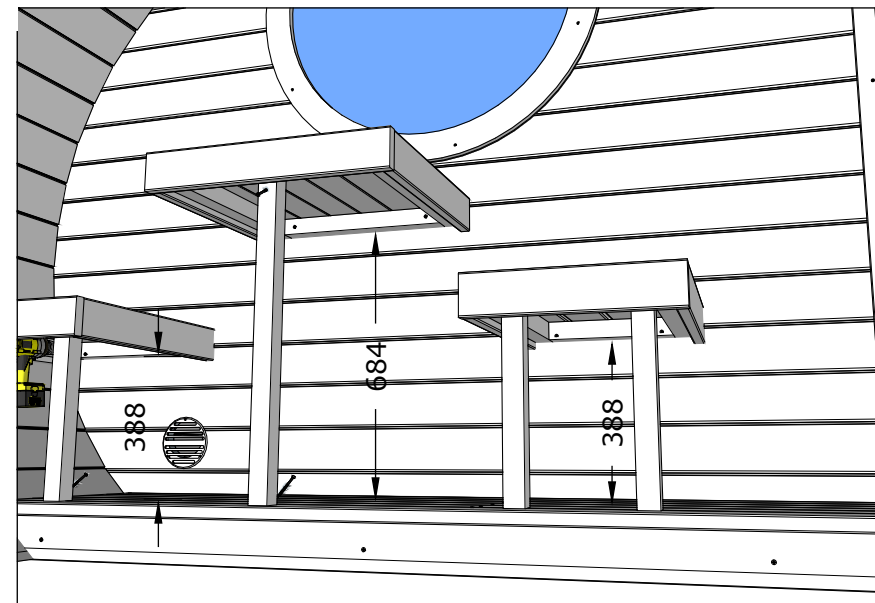




II



III



DET 32c

10 x H

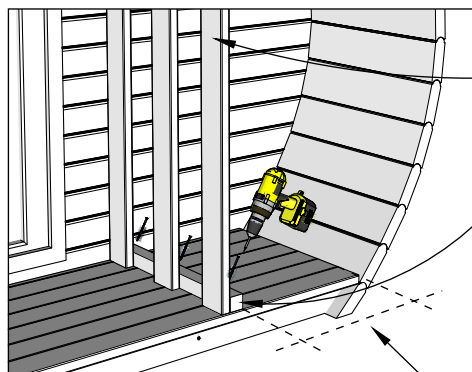


8 x H

DET 33a

DET 33b

DET 33c



I

3x DET 32b

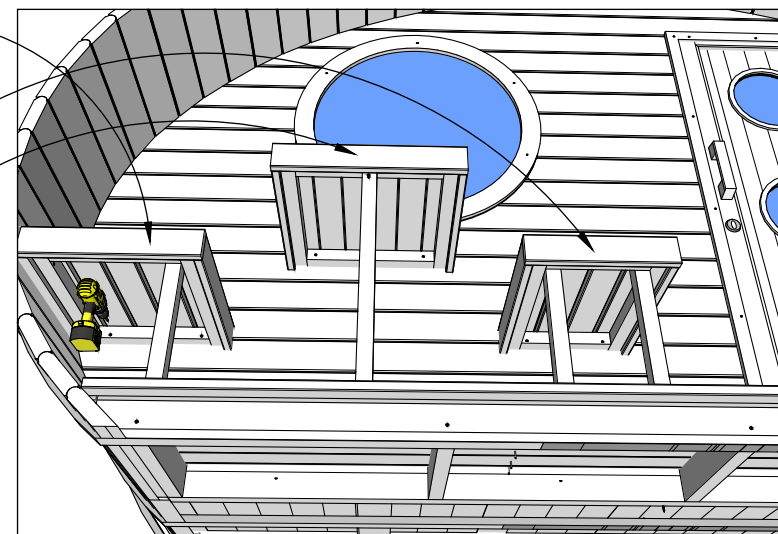
DET 32a

3 x H



~470

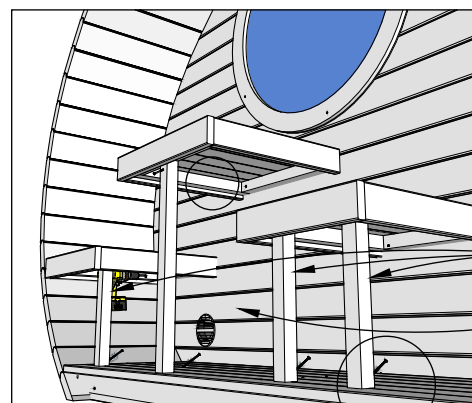
IV



3x DET 34a

DET 34b

8 x H



(FR101)

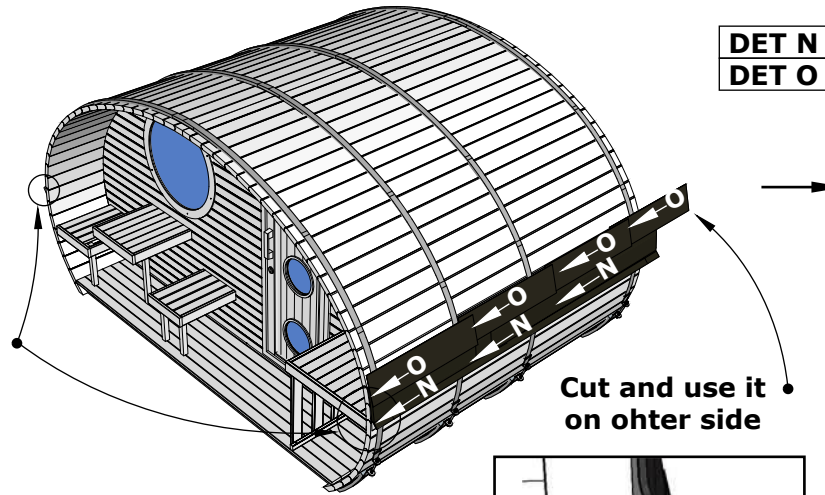


NB! Check also shingles installation manual inside shingles package.

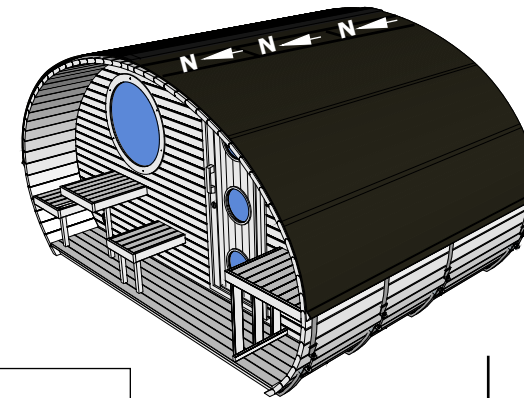
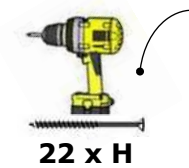
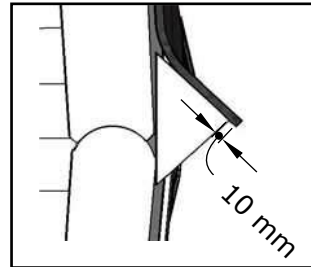


DET P

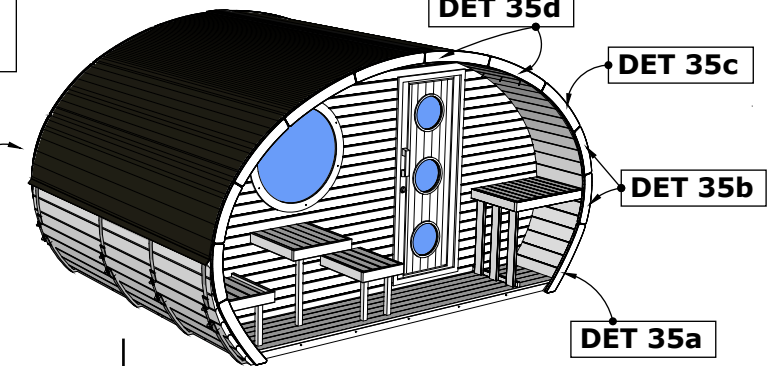
NB! Before roof shingles, install underlay felt. Check underlay felt installation manual on extra pages.



Cut and use it on ohter side



22 x H

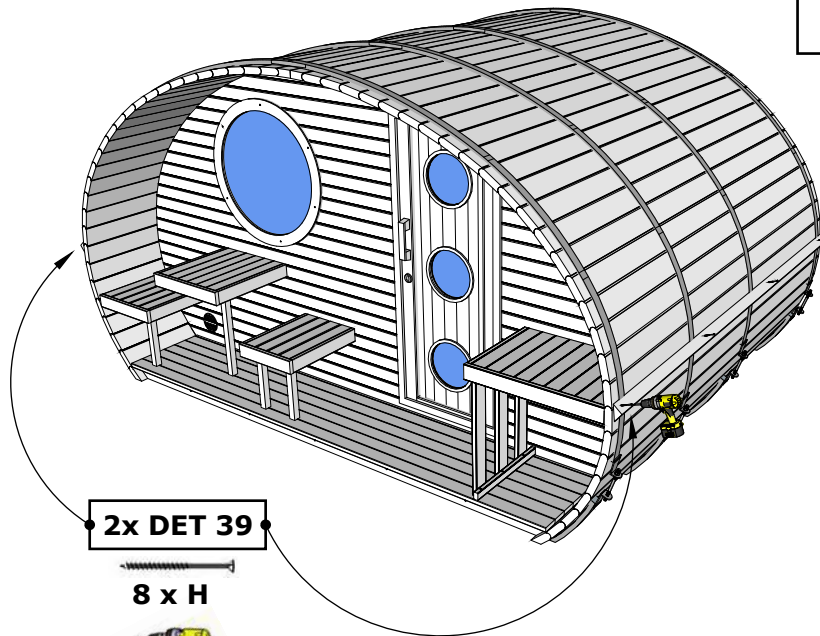


DET 35d

DET 35c

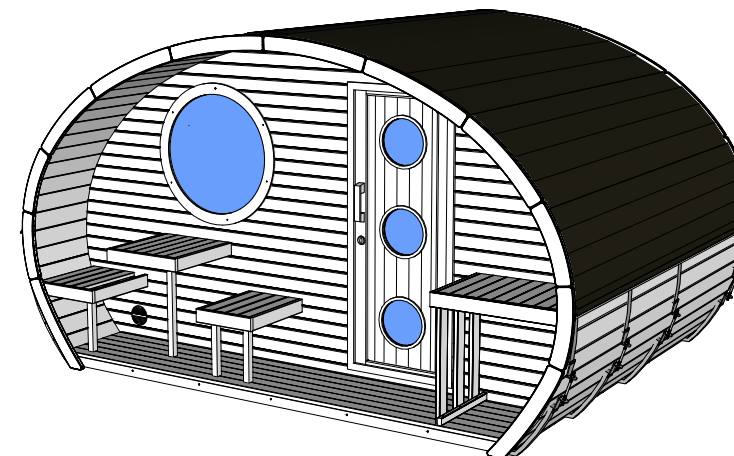
DET 35b

DET 35a



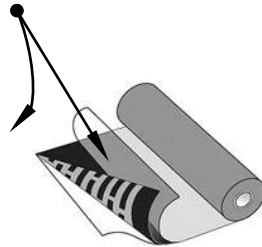
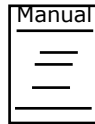
2x DET 39

8 x H



Self-adhesive UNDERLAY FELT INSTALLATION MANUAL.

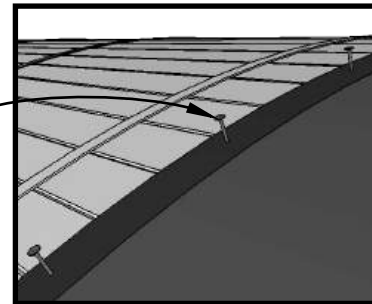
Check also underlay felt
installation manual
inside the package.



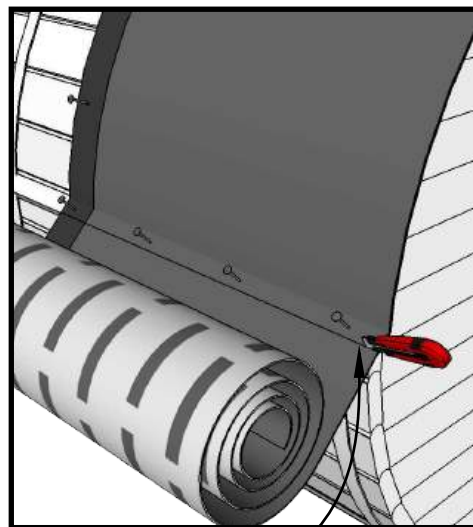
The temperature during installation should be a minimum of +10°C. In colder conditions, a hot air gun should be used.
Hot bitumen or torching must not be used when installing the felt.



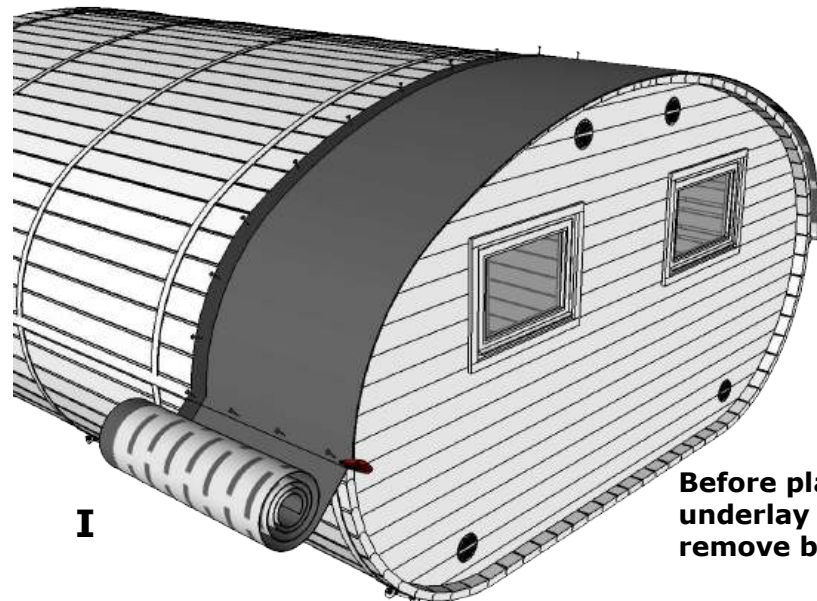
Use clout
nails only
on bitumen
side.



Start from
backside!



Cut off

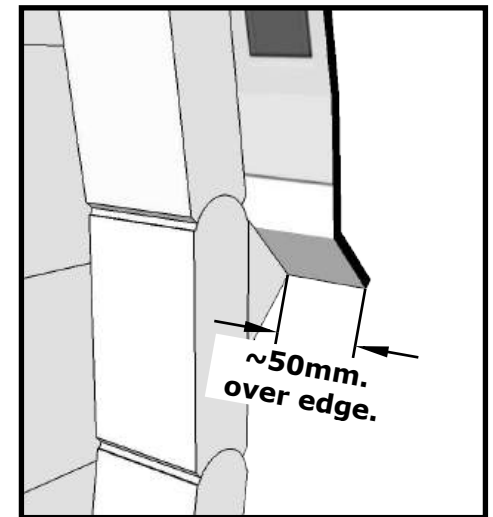


I

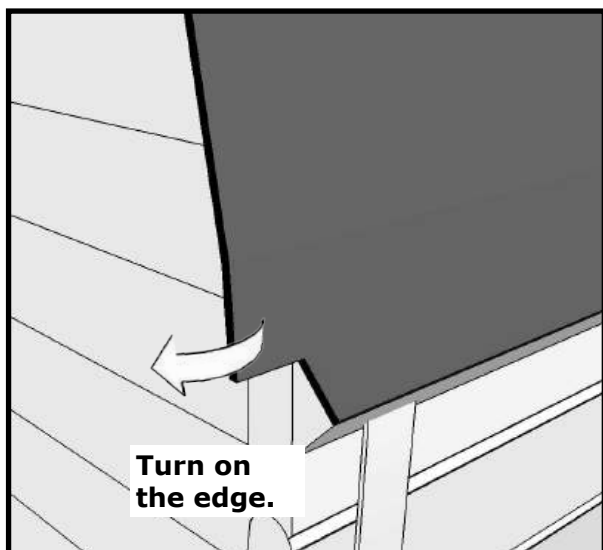
Before placing
underlay felt,
remove bottom film.



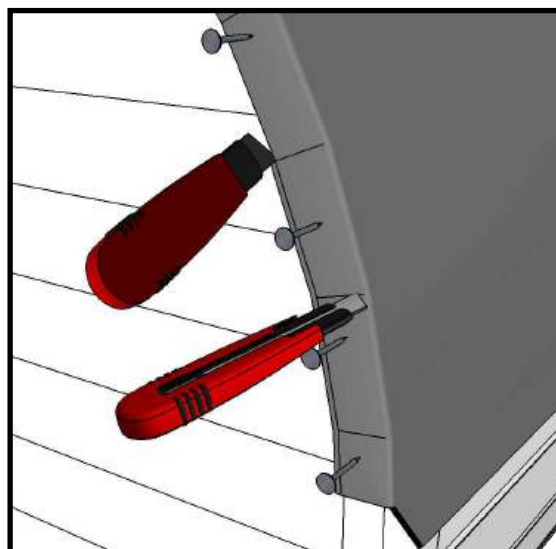
Place side with
stripes against
the wood.



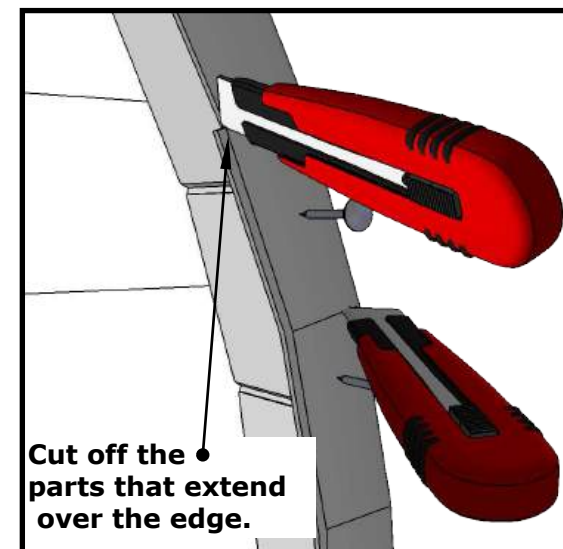
~50mm.
over edge.



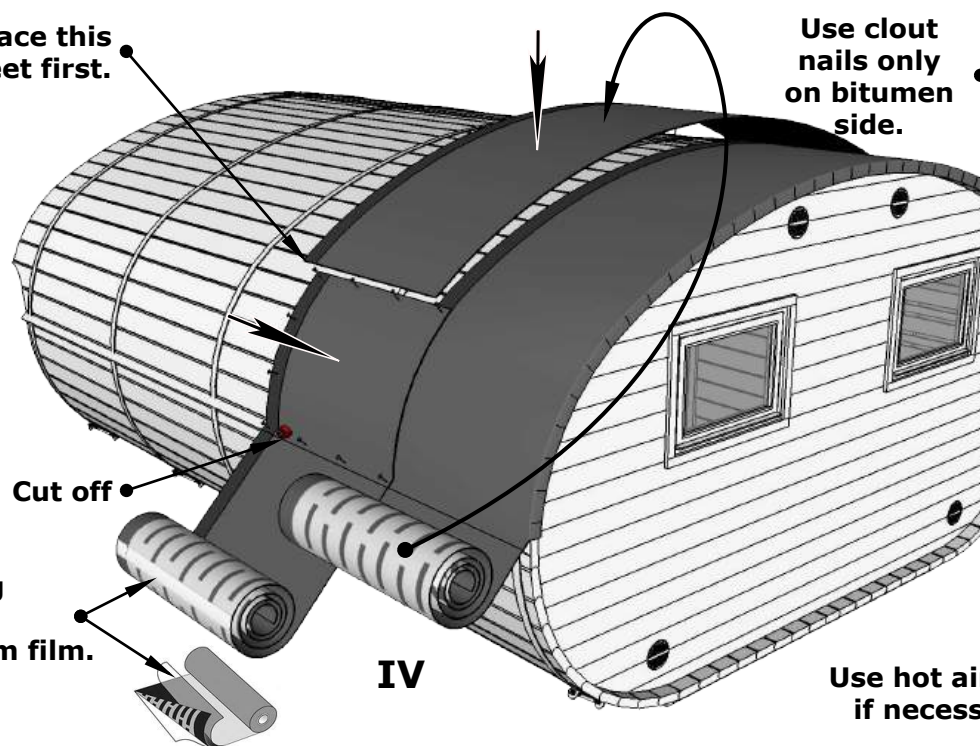
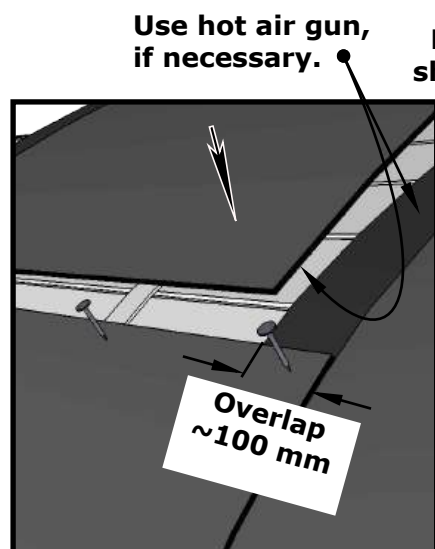
I



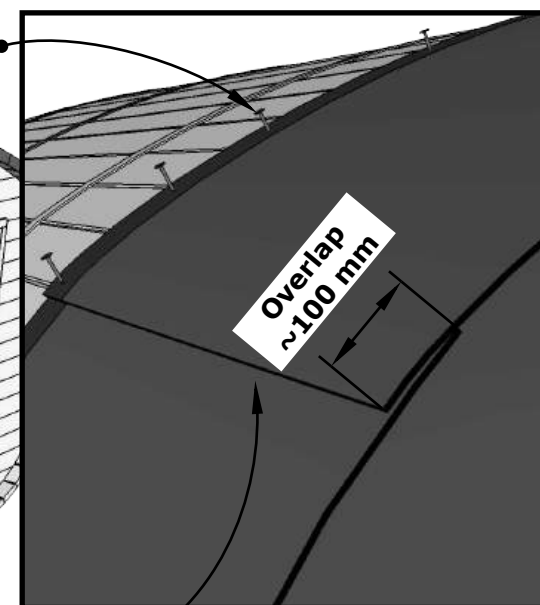
II



III



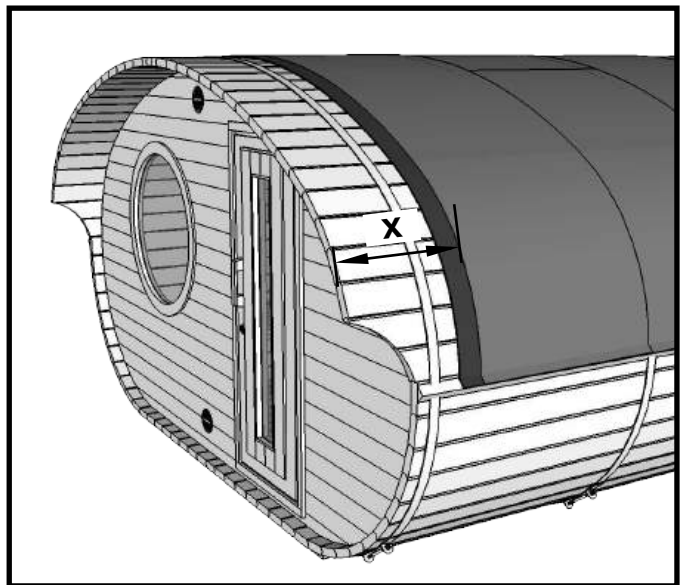
IV



Use hot air gun, if necessary.

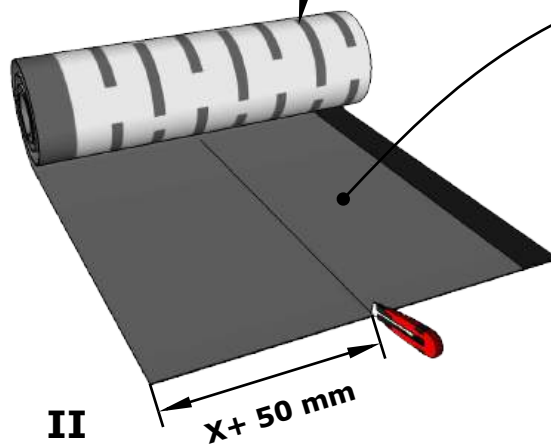
2.

(FR101)

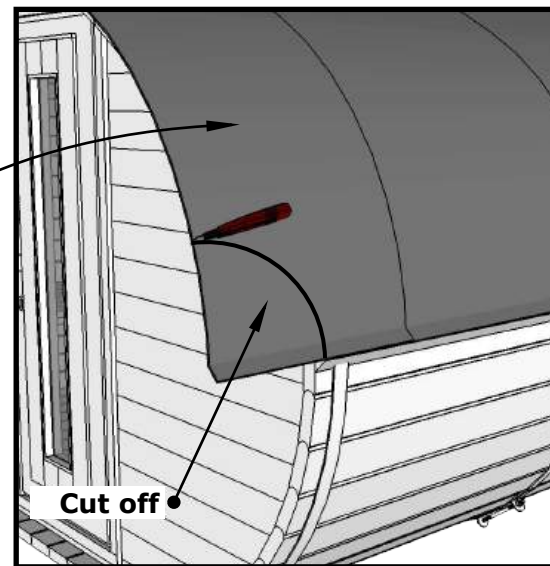


I

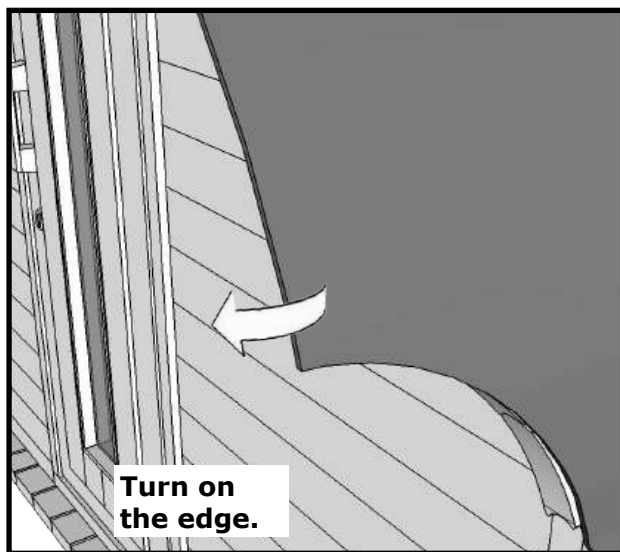
Before placing underlay felt, remove bottom film.



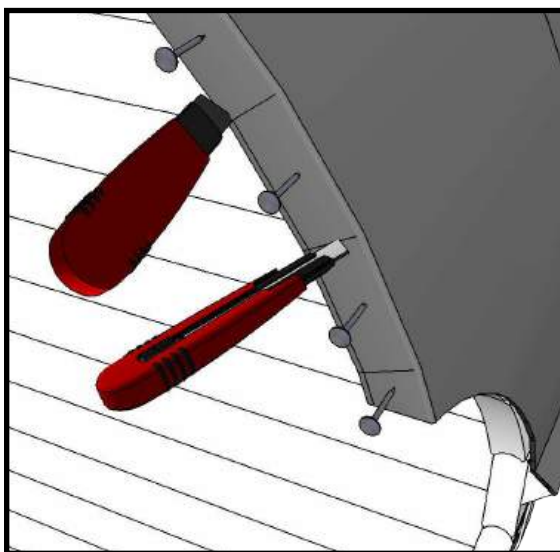
II



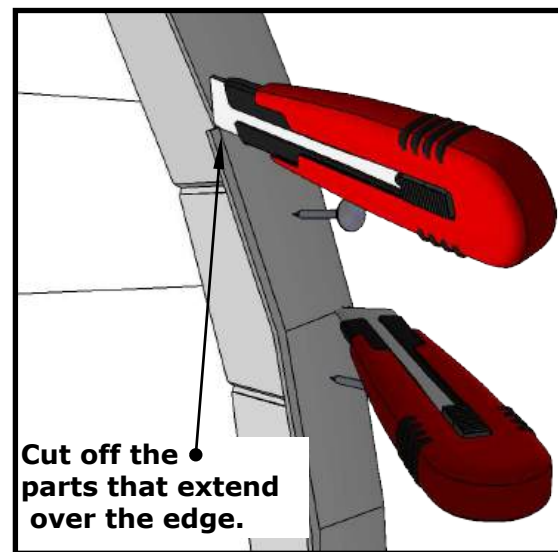
III



IV



V



VI

Continue with roof shingles.

3.

(FR101)